CHANG YI KONG

EDITOR



RESEARCH INTEREST

- Thermodynamic property in fluid.
- Supercritical Fluid.
- Carbon Nanomaterials.

BIOGRAPHY

· C. Y. Kong is associate professor in the Department of Applied Chemistry and Biochemical Engineering at Shizuoka University, Japan. He received his Ph.D in chemical engineering in 2001 from Graduate School of Engineering at Yokohama National University, Japan. And then he joined the Graduate School of Environment and Information Science at Yokohama National University. In 2008 moved to the Department of Applied Chemistry and Biochemical Engineering at Shizuoka University. His current research interests focus on synthesis of carbon nanomaterials (such as graphene and nanocomposite etc.) with environmentally-friendly chemical processes and measurements of thermodynamic properties in the fluids from liquid state to supercritical state.

Measurements of Binary Diffusion Coefficients and Partial Molar Volumes of Polar Compounds at Infinite Dilution in Supercritical Carbon Dioxide by Chromatographic Impulse Response (CIR) Method

Diffusion & partial molar volume desired

- in near-critical region
- \clubsuit in high pressure region (P > 50 MPa)
- for high molecular weight compounds (M > 1000)
- for polar compounds

DIFFUSION

- A flow of fluid always <u>diffuses</u> from one with higher concentration to lower one.
- It is hoped that the process is progressed effectively by reasonably employing the flow in a chemical reactor.
- Then, it is <u>important</u> to understand <u>diffusion</u> (mass transfer) in the reactor design and operation with the demand performance.

$$J = \frac{D}{\delta} \cdot A \cdot \Delta c$$

 $J[\text{mol} \cdot \text{s}^{-1}]$: mass transfer rate

 $D[m^2/s]$: diffusion

 $\delta[m]$: thickness

A: area

Δc: deviation in concentration

VARIOUS METHODS OF MEASURING DIFFUSION COEFFICIENTS

■ Capillary Evaporation

NMR

■ Impulse Response Method

Solid Dissolution

Dynamic Light Scattering

■ Steady State Diffusion

Measurements of infinite dilution binary diffusion coefficients in SC CO2: > 100 papers (1964~)

Non- or weakly polar compounds

M < 400

8 < P < 30 MPa

308 < T < 333 K

IMPULSE RESPONSE METHODS

Relatively accurate and less time consuming

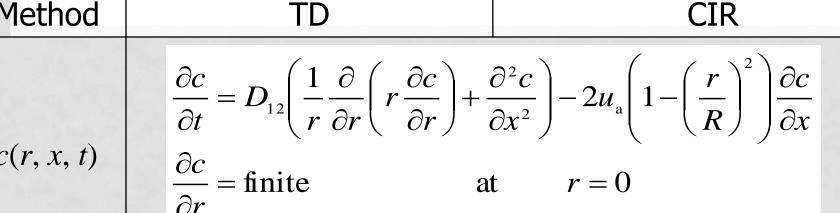


In a typical experiment using the technique a small amount of solute is pulse-injected into the fully developed laminar solvent flowing in a cylindrical diffusion column, and the concentration at the end of the diffusion column can be obtained. The variance of the concentration profile (response curve) is used to determine diffusion coefficients.

Coated and uncoated columns were often used as diffusion column in the chromatographic impulse response (CIR) method and the Taylor dispersion (TD) method, respectively.

IMPULSE RESPONSE METHODS

| Method | TD | CIR |
|------------|---|--|
| c(r, x, t) | $\frac{\partial c}{\partial t} = D_{12} \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial c}{\partial r} \right) + \frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial c}{\partial r} \right) \right)$ | $\frac{\partial^2 c}{\partial x^2} - 2u_a \left(1 - \left(\frac{r}{R} \right)^2 \right) \frac{\partial c}{\partial x}$ |



$$c(r, x, t)$$

$$\frac{\partial c}{\partial r} = \text{finite}$$

$$c = 0$$

$$t = 0$$

$$c = \frac{m}{\pi R^2} \delta(x)$$

$$c = \frac{m}{\pi R^2} \frac{\delta(x)}{1 + k}$$

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$$c = \frac{m}{\pi R^2} \frac{\delta(x)}{1+k}$$

$$r = R$$

$$\frac{\partial c}{\partial r} = 0$$

$$k \frac{\partial c}{\partial t} = -\frac{2D_{12}}{R} \frac{\partial c}{\partial r}$$

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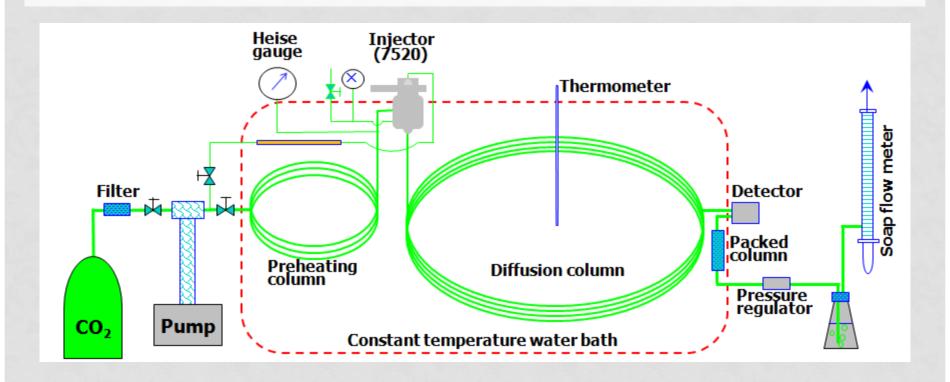
$$C_{a}(t) = \frac{m/(\pi R^{2})}{(4\pi at)^{1/2}} \exp(-\frac{(L - u_{a}t)^{2}}{4at})$$

$$a = D_{12} + \frac{R^{2}u_{a}^{2}}{48D_{12}}$$

$$C_{a}(t) = \frac{1}{1+k} \frac{m/(\pi R^{2})}{(4\pi at)^{1/2}} \exp(-\frac{(L - \frac{u_{a}}{1+k}t)^{2}}{4at})$$

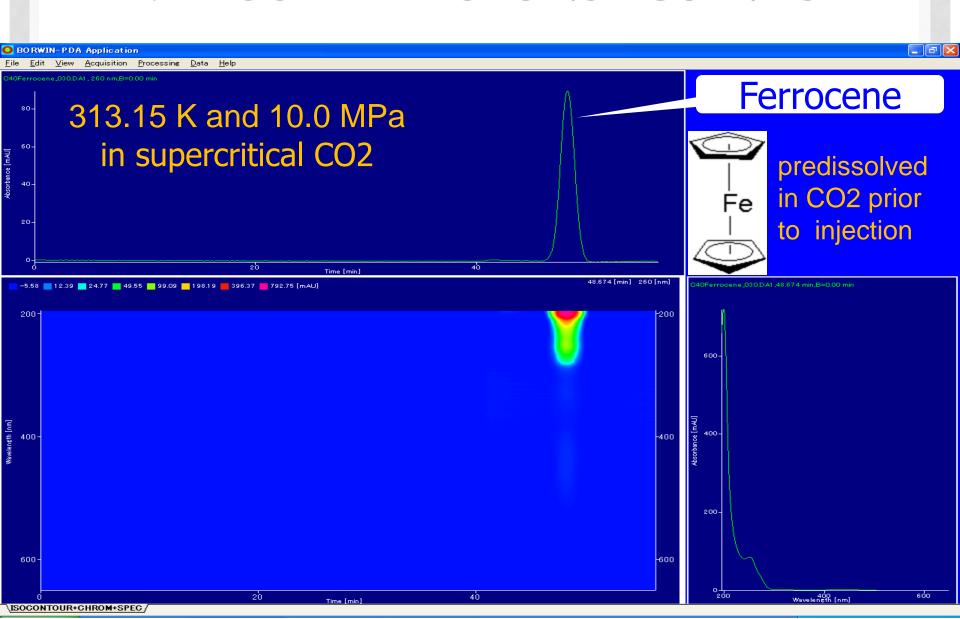
$$a = \frac{D_{12}}{1+k} + \frac{1+6k+11k^{2}}{(1+k)^{3}} \frac{R^{2}u_{a}^{2}}{48D_{12}}$$

EXPERIMENTAL APPARATUS



After the system temperature, pressure and flow rate had become stabilized, the flow system was held under the same condition at least more 2 hours. And then, after the equilibrium was completely established, the measurements could be started. Only single pulse of the tracer species was injected into the diffusion column each run.

MEASURED RESPONSE CURVES



WAVELENGTH DEPENDENCY

The wavelengths of 260 and 450 nm were employed for ferrocene and 1,1'-dimethylferrocene in this study, respectively.

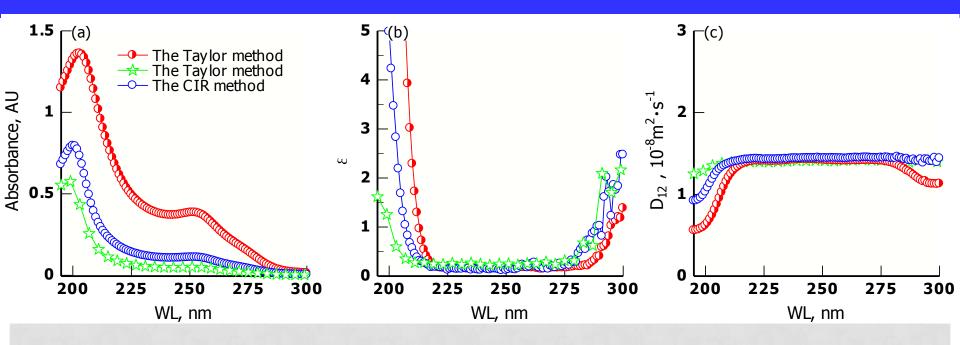


Figure Effects of wavelength on (a) peak absorbance, (b) ε , and (c) D_{12} for ferrocene in SC CO_2 at 313.15 K and 10.0 MPa by the TD method with ferrocene predissolved in hexane before injected, the TD method with ferrocene predissolved in CO_2 before injected, and the CIR method with ferrocene predissolved in CO_2 prior to an injection.

EFFECT OF THE SECONDARY FLOW

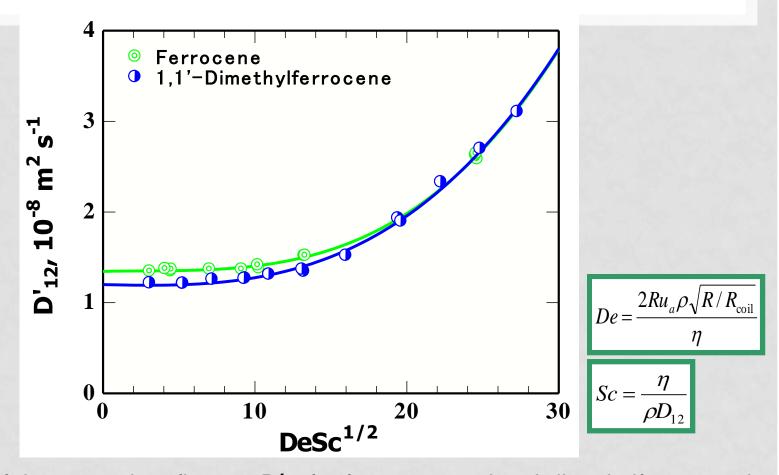


Figure Effect of the secondary flow on D'_{12} for ferrocene and 1,1'-dimethylferrocene in SC CO_2 at 313.15 K and 11.0 MPa by the CIR method with ferrocene and 1,1'-dimethylferrocene predissolved in CO_2 prior to an injection, respectively.

EFFECT OF THE INJECTED AMOUNT

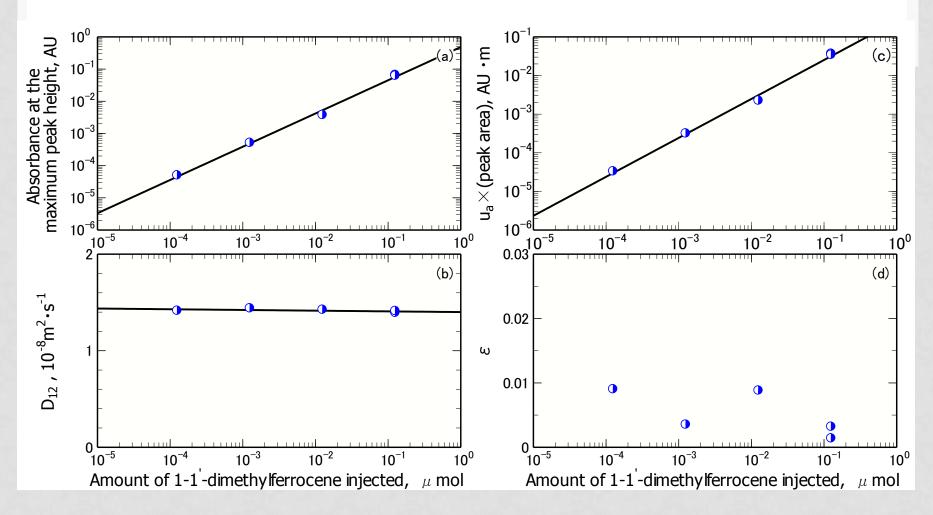


Figure The effects of the amount of injected 1,1-dimethylferrocene on (a) absorbance at the maxium peak height, (b) D_{12} , (c) $u_a \times$ (peak area), and (d) ε at various injected amounts of 1,1-dimethylferrocene dissolved in hexane at 323.15 K and 12.5 MPa by the CIR method.

COMPARISON BETWEEN THE TD AND CIR METHODS

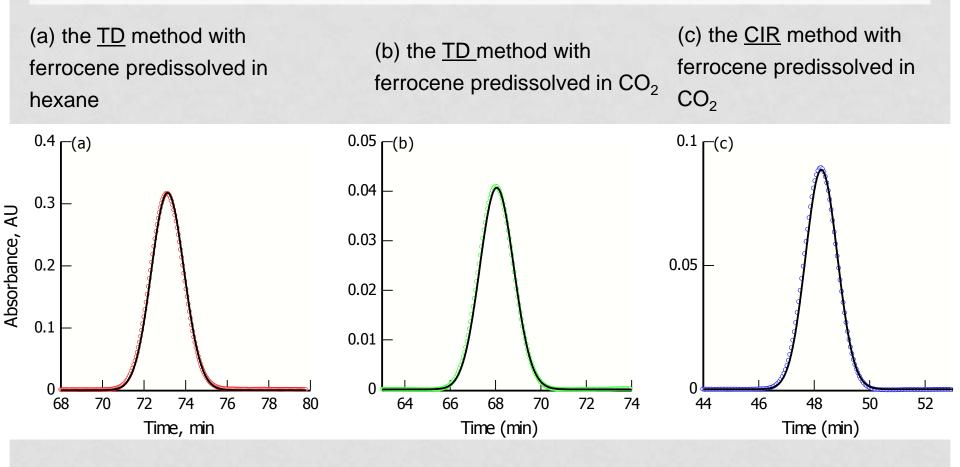


Figure Comparison of response curves for <u>ferrocene</u> in SC CO₂ measured (O) at 313.15 K, 10.0 MPa, and 260 nm with those predicted (—).

COMPARISON BETWEEN THE TD AND CIR METHODS

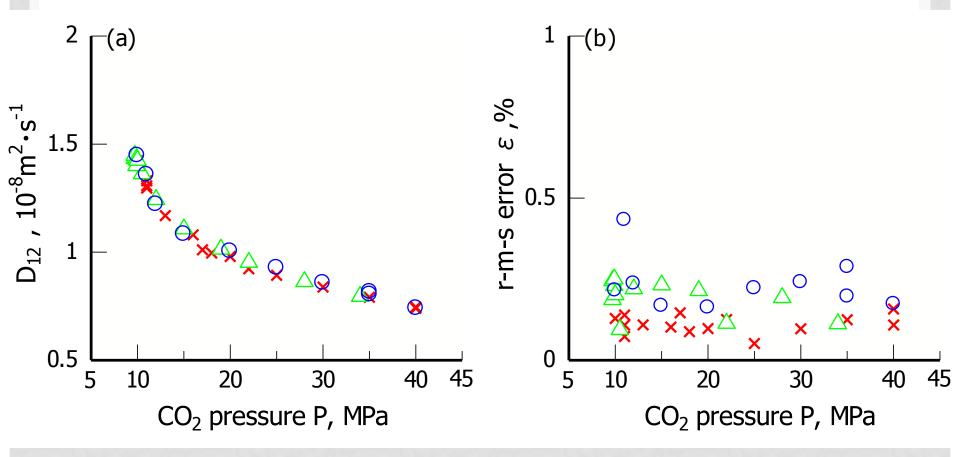


Figure Comparison of (a) D_{12} and (b) ε vs. P for ferrocene in SC CO₂ at 313.15 K and 9.7 - 40.04 MPa measured by the TD method with ferrocene predissolved in hexane before injected (cross), the TD method with ferrocene predissolved in CO₂ before injected (triangle), and the CIR method with ferrocene predissolved in CO₂ before injected (circle).

THE D₁₂ DATA OF 1,1'-DIMETHYLFERROCENE AND FERROCENE MEASURED

Ferrocene: M=186 1,1'-dimethylferrocene: M=214 −(a) $\Gamma(b)$ -(c) 1.5 D_{12} , $10^{-8} \text{m}^2 \cdot \text{s}^{-1}$ 0.5 L 550 600 0.5 <u>550 600</u> 550 600 700 800 900 1000 700 800 900 1000 700 800 900 1000 CO_2 density ρ , kg·m⁻³ CO_2 density ρ , kg·m⁻³ CO_2 density ρ , kg·m⁻³

Figure D_{12} vs. CO_2 density ρ at (a) <u>308.15 K</u> (triangle), (b) <u>313.15 K</u> (circle), and (c) <u>323.15 K</u> (square) for <u>ferrocene</u> (blank red key) and <u>1,1'-dimethylferrocene</u> (solid blue key).

THE CORRELATION AS FUNCTION OF VISCOSITY, TEMPERATURE AND SOLUTE MOLECULAR WEIGHT

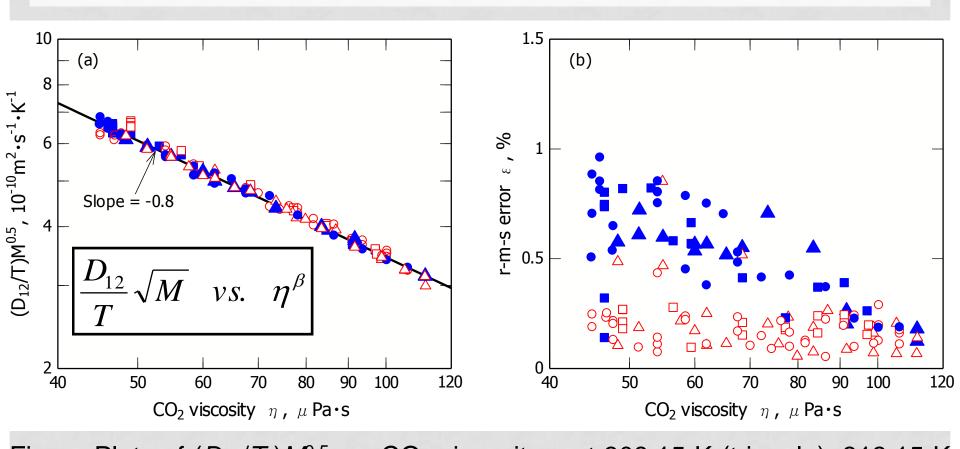


Figure Plots of $(D_{12}/T)M^{0.5}$ vs. CO_2 viscosity η at 308.15 K (triangle), 313.15 K (circle), and 323.15 K (square) for <u>ferrocene</u> (blank red key) and <u>1,1'-dimethylferrocene</u> (solid blue key) measured in this study.

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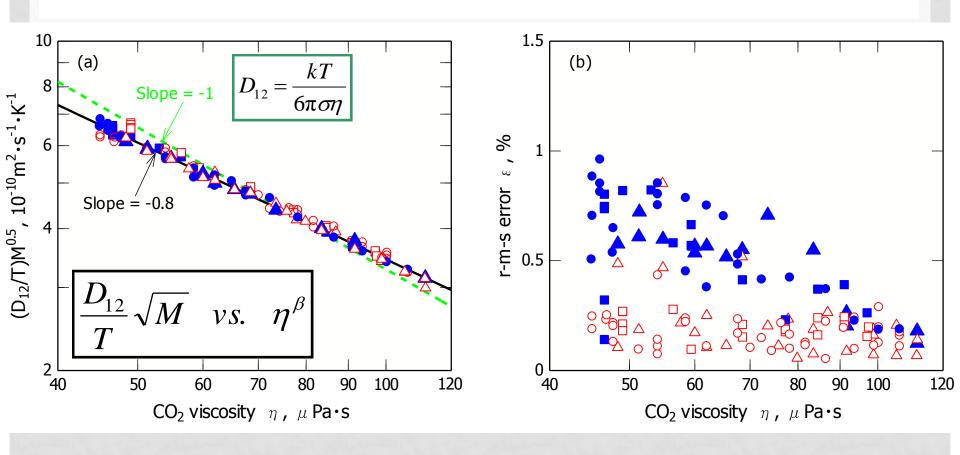


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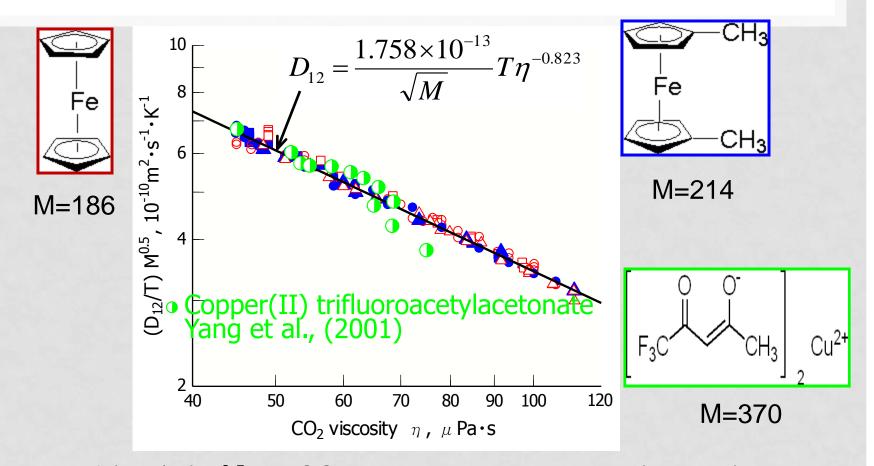


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Chang En Cong

Thank You