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	Paper Title:	Training Process Outsourcing–Emerging Need of Various Medium and Small Size	d	
1.	Abstract: Training imparted to employees is an essential area in Human Resource Management which increases the knowledge and skill for a specific job. Since training is a recurring, tedious and time consuming process so big organisations organize in-house training of their employees, while small and medium organisations may find it profitable to outsource the same. Because, lack of adequate infrastructure, skilled trainer and expertise with the SMEs makes it difficult to impart training and so they are resort to an external agency to for its specialized services at a nominal cost. Thus, using a third party specialization in training is the Training process Outsourcing which also known as Business Process is Outsourcing. With a conscious need to cut costs, save time the SMEs more often outsource the training process according to the training needs of its employees. This paper will focus on the growing needs of the company due to which outsourcing training process is increasing. Keywords: Business Process Outsourcing, Core Competency, Human Resource management, Training Process Outsourcing.			
	95-0 2. Fundamentals ISBN: 978-93 3. Byars, Lloyd http://econom 5. http://www.sl	nces: odern Human Resource Management by Dr. C.B. Gupta. Sultan Chand & sons. First Edition: 2013 ISBN: 978-81-805		
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	Paper Title:	A Report of the Privacy in Data Mining: Speakers Survey		
	Abstract: We study the data mining understand the need for analyses of large, complex, information rich data sets. Privacy is mining of distributed data has numerous applications. The privacy preserving data mining has been developed, understanding the role of privacy in data mining is difficult. Many algorithms and approaches that have been developed theoretically, but practically it is difficult. In this paper specify the overview the privacy preserving in data mining. This paper mainly focuses on the literature survey of the data mining privacy. Here many speakers tell to their own ideas, these ideas to develop new standards and privacy algorithms in data mining. Keywords: Data mining, Data privacy, privacy preserving.			
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	Authors:	B. Vinay Kumar, Saradha Rajkumar		
	Paper Title:	Empowering Gen Y as Future Manager through Soft Skills		
	Abstract: Preparing Gen Y students to be critical thinkers and effective communicators is more essential in today's complex education environment. In addition to Life Skills, it is necessary and much more important for students to communicate confidently and effectively. Life skills for effective learning, successful career planning and development have the ability to reinforce and enhance knowledge in any real-life situation. There are several areas to engage students in the learning process and to verify that students have the ability to analyze, incorporate and apply their Interpersonal and Intrapersonal skills. The language laboratory is the ideal place to simulate listening, speaking, reading and writing skills. For this, the present paper proposes a mixed-method approach and consolidates the assessment by providing different methods of assessing Intrapersonal and Interpersonal Skills, Application Orientation, with the aid of English Language Communication Skills Laboratory and classrooms with enterprising theory teaching techniques for obtaining more precise and effective			

outcome-based results.

3. Keywords: Body Language, Gen Y, Intra & Interpersonal Skills, LSRW Skills, Soft Skills.

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Authors:	Sharmilaa S, Jagadeesan A, Sathesh Kumar T
Paper Title:	Shortcut Tree Routing Algorithm for Efficient Data Delivery in ZigBee Wireless Networks

Abstract: The ZigBee tree routing is widely used in many resource-limited devices and applications, since it does not require any routing table and route discovery overhead to send a packet to the destination. However, the ZigBee tree routing has the fundamental limitation that a packet follows the tree topology; thus, it cannot provide the optimal routing path. In this paper, we propose the shortcut tree routing protocol that provides the near optimal routing path as well as maintains the advantages of the ZigBee tree routing such as no route discovery overhead and low memory consumption. The main idea of the shortcut tree routing is to calculate remaining hops from an arbitrary source to the destination using the hierarchical addressing scheme in ZigBee, and each source or intermediate node forwards a packet to the neighbor node with the smallest remaining hops in its neighbor table. The shortcut tree routing is fully distributed and compatible with ZigBee standard in that it only utilizes addressing scheme and neighbor table without any changes of the specification. The mathematical analysis proves that the 1- hop neighbor information improves overall network performances by providing an efficient routing path and distributing the traffic load concentrated on the tree links. In the performance evaluation, we show that the shortcut tree routing achieves the comparable performance to AODV with limited overhead of neighbor table maintenance as well as overwhelms the ZigBee tree routing in all the network conditions such as network density, network configurations, traffic type, and the network traffic.

Keywords: ZigBee, Shortcut tree routing, Neighbor table, AODV.

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Authors:	Balamurugan N, C. Bhagyanathan	
Paper Title:	Analysis and Investigation on Thermal Behaviours of Ball Bearing in High Speed Spindle	

Abstract: High cutting speeds and feeds are essential requirements of a machine tool structure to accomplish its basic function which is to produce a work piece of the required geometric form with an acceptable surface finish at as high a rate of production as is economically possible. Since bearings in high speed spindle units are the main source of heat generation. Friction in bearings causes an increase of the temperature inside the bearing. If the heat produced cannot be adequately removed from the bearing, the temperature might exceed a certain limit, and as a result the bearing would fail. To analyse the heat flow in a bearing system, a typical ball bearing and its environment has been modelled and analysed using the finite element method. The maximum temperature in the bearing has been calculated as a function of heat generation with the rotational speed as a parameter. The goal of this analysis was to see how fast the temperature changes in the bearing system with respect to rotational speed. and if a given maximum temperature (e.g. maximum temperature of the lubricant or bearing metal) is reached. Steady state thermal-stress simulation is performed exclusively on bearing to investigate the temperature distribution, deformation and thermal stress occurred at various stages, further this work is a more detailed for conducting transient analysis.

Keywords: Heat Generation, Modelling, Thermal Analysis, Static and Steady States.

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