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# CHEMICAL SAFETY

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# Introduction

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- Wide range of chemicals are used in research laboratories of the Institute, each with its own inherent hazards.
- An understanding of the potential hazards and precautions required in handling of chemicals is of outmost importance in preventing exposure to chemicals and mishaps.



## Routes of entry

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The main routes of entry of the chemicals into the human body are:

- **Inhalation** into lungs.
- **Absorption through skin** membrane/cuts in the skin.
- **Ingestion** via mouth into the gastrointestinal system.



# Corrosives

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- Typical examples are sulfuric acid, nitric acid, potassium hydroxide (caustic potash), sodium hydroxide (caustic soda), bromine and phenol.



- Corrosive substances causes destructive burns on the tissue by chemical action at the site of contact.
- Corrosive effect can also occur in the respiratory tract in case of inhalation and in the gastrointestinal tract in case of ingestion.



# Oxidisers

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- Typical examples include hydrogen peroxide, nitric acid, perchloric acid, sulphuric acid, chlorates, chromates, nitrates, peroxides, permanganates and picrates .
- Oxidisers are chemicals which decompose readily under certain conditions to yield oxygen.
- They can cause a fire to burn violently.
- Oxidisers must not be stored with flammables.



# Flammables

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- Flammable substances are those that readily catch fire and burn in air.
- The vapours released from a flammable liquid are a common fire hazard in a laboratory.
- The degree of hazard associated with a flammable liquid depends on its flash point, flammability limit and ignition temperature.



# Potentially explosive chemicals

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- Chemicals when subjected to heat, impact, or friction, undergoes rapid chemical change, evolving large volumes of gases which cause sudden increase in pressure.
- Heat, light, mechanical shock and certain catalysts can initiate explosive reactions.
- Shock sensitive substances include acetylides, azides, nitrogen triiodide, organic nitrates, nitro compounds, perchlorate salts and organic peroxides.



# Potentially explosive chemicals

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- **Perchloric acid**, if allowed to dry on wood or other combustibles, will explode and cause a fire on impact or friction.
- **Picric acid** and **picrates** are detonated by heat and impact.
- **Ethers** that have aged and dried to crystals are extremely unstable and potentially explosive.



# Toxic chemicals

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- Toxic chemicals produce injurious or lethal effects upon contact with body cells due to their chemical properties.
- The toxic effects depend upon the extent of exposure and the inherent toxicity of a chemical.
- The extent of exposure is determined by the dose, duration and frequency of exposure and the route of exposure.



# Toxic chemicals

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- Toxic effects of a chemical may occur after a single (acute) exposure or long term repeated (chronic) exposure.
- Examples of acute toxins are **sodium-cyanide**, **sodium azide** and **dimethyl mercury**.
- **Benzene** is an example of a chronic toxin which can cause damage after repeated or long term exposure.



## Types of toxins - target organ/tissue - examples

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- **Neurotoxins (nervous system)**- mercury (metallic, inorganic and organic), xylene, carbon disulphide, n-hexane, trichloroethylene.
- **Hematotoxins (blood)**-carbon monoxide, nitrates aromatic amine compounds.
- **Hepatotoxins (liver)**- chloroform, dinitrobenzene
- **Nephrotoxins (kidney)**- cadmium, mercury, carbon tetrachloride
- **Dermatotoxins (skin)**- organic solvents



# Pyrophoric chemicals

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- The rapid oxidation of a pyrophoric chemical by oxygen or moisture in air causes the compound to ignite spontaneously.



Example: **butyl lithium**.

## Water reactive chemicals

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- These chemicals react violently when they come in contact with moisture or water.
- Examples include lithium, sodium, potassium, aluminium bromide, calcium oxide, sulfur trioxide and phosphorus pentachloride.



## Ordering of chemicals

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- Always order the smallest possible quantity of chemical. This reduces hazards and chemical waste.
- Understand the hazardous properties of the chemical that is to be purchased.
- Where possible, purchase a less hazardous chemical.



## Receipt of chemicals

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- Received packages must be checked to ensure that the containers are in good condition.
- Details of new chemicals must be entered in the laboratory inventory and stored in a designated area.
- The date of receipt and date of first usage must be recorded on the bottles of peroxide forming chemicals.



# Receipt of chemicals

- Ensure that the Material Safety Data Sheet(MSDS) is obtained with the chemical and is readily available for reference.

**SIGMA-ALDRICH**

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
Version 3.4 Revision Date 06.02.2009  
Print Date 05.05.2009  
GENERIC EU MSDS - NO COUNTRY SPECIFIC DATA - NO OEL DATA

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**

Product name : Chloroform  
Product Number : C2432  
Brand : Sigma-Aldrich  
Company : Sigma-Aldrich Chemicals Pvt Limited  
Plot No 12 Bommasandra - Jigani Link Road  
560100 BANGALORE  
INDIA  
Telephone : +91 80-6621 9400  
Fax : +91 80-6621 9450  
Emergency Phone # :

**2. HAZARDS IDENTIFICATION**

**Hazard advice to man and the environment**  
Irritant to skin. Harmful if swallowed. Limited evidence of a carcinogenic effect. Harmful: danger of damage to health by prolonged exposure through inhalation and if swallowed.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Components : Trichloromethane  
Methylidyne trichloride  
: CHCl<sub>3</sub>



## Storage of chemicals

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- Bulk stocks must be stored in a separate building.
- A spill or fire involving bulk containers will be difficult to tackle when compared with that involving smaller bottles.
- Chemicals must not be placed indiscriminately in the storage shelf. They must be grouped based on their compatibility.



## Storage of chemicals

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- Separate chemicals into compatible groups and store alphabetically within compatible groups.



# Storage of chemicals

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- In the event of an accidental breakage or seismic activity, incompatible chemicals that are stored in close proximity can mix to start a fire, hazardous fumes or explosions.



## Storage of chemicals

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The following chemical groups must be separated by storing them in different cabinets/shelves or by providing secondary containment (trays).

- Oxidisers, including peroxides
- Acids
- Bases
- Flammable materials
- Reproductive toxins
- Carcinogens

Any incompatibles within the above group must be stored separately.



# Storage of chemicals

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- To prevent accidents caused by overreaching do not store chemicals on shelves higher than 1.5 meter (from floor level).



- Fix the shelf to the wall to prevent its fall.



# Storage of chemicals

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- Store heavier or larger bottles on lower racks.
- Store flammable chemicals in approved safety cabinets.
- There must be a fixed storage place for each chemical and the same must be returned to that location after each use.



# Storage of chemicals

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- Toxic or odoriferous chemicals must be stored in a ventilated cabinet.



## Storage of chemicals

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- Chemicals must not be exposed to heat or direct sunlight.



- Heat and sunlight can degrade chemicals, deteriorate storage containers and labels.



## Storage of chemicals

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- Chemicals must not be stored at locations where they can be knocked over.



# Storage of chemicals

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- Rim guards must be fixed on the edge of shelves to prevent bottles from falling.



## Storage of chemicals

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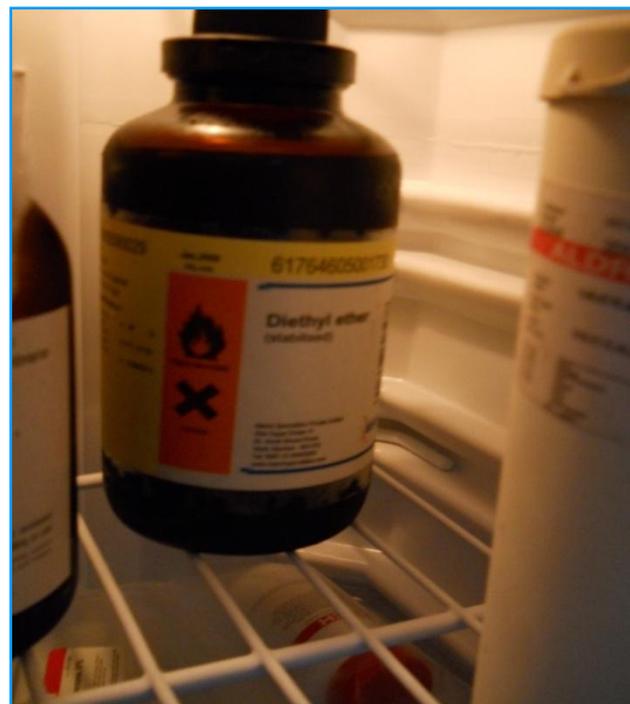
- Flammable chemicals must not be stored on bench tops.
- After use they must be immediately removed to a safety cabinet.
- Flammable solvents must not be left open in containers or beakers.
- Same must be stored and handled away from sources of ignition and oxidisers.



## Storage of chemicals

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- Flammable chemicals must not be stored in domestic refrigerators.
- Vapours can leak out from the bottles and form a flammable vapour air mixture .
- The bulb or thermostat can be a source of ignition.
- Flammable chemicals must be stored only in intrinsically safe lab purpose refrigerators.



## Handling of chemicals

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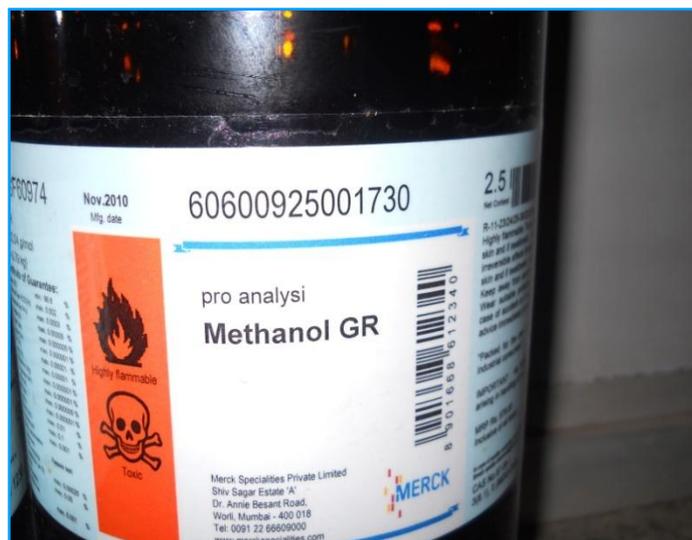
- Bench tops must not be used as storage area to prevent clutter. Keep only chemical bottles that is for immediate use on bench tops.
- All chemical bottles must be tightly closed after use and must not be placed on edge of the bench or shelf from which they can fall.



# Handling of chemicals

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Chemical formulae or short forms must not be used for labelling chemical bottles.



Labels must include the full name of the chemical, hazard pictogram and a brief description of the hazards and precautions to be taken.



## Handling of chemicals

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- It will not be possible to identify the chemical in case of a spill or body contact due to inadequate labelling.
- Worn out labels must be immediately replaced by new ones. Unlabelled chemical bottles can create difficulty at the time of disposal of chemical bottle.



# Handling of chemicals

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Chemicals must not be stored in drinking water bottles.



# Handling of chemicals

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## Transporting chemicals

- Use secondary containment when transporting chemicals.
- When transporting several containers, use carts with attached side rails and trays with provision for spill containment.
- Bottle carriers must be used while moving single container.



## Chemical inventory

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The inventory of stored chemicals must be examined at least annually.

Annual inventory checks helps in many ways:

- It ensures that chemicals are segregated according to their compatibility.
- Discarding expired chemicals and help to save space.
- Help to quickly locate the chemicals.
- The expiration date of peroxides can be monitored.
- Help to identify bottles with worn out labels or those which are leaking.



# Chemical spills

The following equipment must be maintained in laboratories for dealing with chemical spills:

- Chemical spill kits
- Personal protective equipment, e.g., chemical cartridge respirators.
- Scoops and dustpans
- Dry sand



# Chemical spills

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The following actions must be taken in the event of a chemical spill.

- Evacuate non-essential personnel from the area.
- Ventilate the area by opening the windows.
- If the spilled material is flammable, extinguish all open flames. Do not operate electric switches near the spill.
- Avoid inhaling vapour from spilled material.
- Use personal protective equipment.
- Ensure that there is an exit near by.
- Use spill containment kits to clean up the spill.



# Safety precautions

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- Do not work alone in the laboratories particularly when performing hazardous procedures.
- Do not perform unauthorised experiments.
- Plan appropriate procedures and the positioning of all equipment before beginning any experiment.



# Safety precautions

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- Wear appropriate personal protective equipment, a laboratory apron or coat, safety glasses and toe covered footwear at all times in the laboratory.
- Wear suitable gloves when handling chemicals. Inspect all gloves for defects before usage.



# Safety precautions

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- Know the location of emergency equipment.
- Be aware of the hazards posed by the work of others in the laboratory.
- Make others in the laboratory aware of any specific hazards associated with your work.



## Safety precautions

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- When heating a test tube or other apparatus, never point it towards yourself or others.
- Be sure that glassware has cooled before touching it.
- Dilute concentrated acids and bases by slowly pouring the acid or base into the water while stirring.
- Keep work area clean and uncluttered. Maintaining good housekeeping helps to prevent accidents.



# Safety precautions

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- Laboratory equipment must be regularly inspected and serviced as per manufacturer's recommendations.



# Safety precautions

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- Store coats, bags and other personal items in a designated area, not on bench tops.
- Keep drawers and cabinets closed when not in use.
- Never heat flammable substances with an open flame. Use a water bath.



## Emergency measures

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- All chemical splashes on the skin must be immediately flushed under running water.
- Contaminated clothing must be removed while flushing the body. Flushing must be continued for at least 15 minutes.



## Emergency measures

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- Eyes must be immediately flushed with copious amount of water for at least 15 minutes.
- In case of contact with hydrofluoric acid, apply 2.5% calcium gluconate gel on the skin after flushing the affected part with water.

Refer safety data sheets for more information.



# Disposal of chemicals

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- Laboratories must maintain labelled carboys/cans for collecting spent chemicals.
- Care must be taken to prevent mixing of incompatible chemicals while transferring spent chemicals.
- There should be at least 2 inch head space above the liquid surface in the chemical container.



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THANK YOU

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