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## Solving the Vehicle Routing Problem with Simultaneous Pickup and Delivery by an Effective Ant Colony Optimization

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#### **Abstract**

One of the most important extensions of the capacitated vehicle routing problem (CVRP) is the vehicle routing problem with simultaneous pickup and delivery (VRPSPD) where customers require simultaneous delivery and pick-up service. In this paper, we propose an effective ant colony optimization (EACO) which includes insert, swap and 2-Opt moves for solving VRPSPD that is different with common ant colony optimization (ACO). ACO is a meta-heuristic algorithm inspired by the foraging behavior of real ants. Artificial ants are used to build a solution for the problem by using the pheromone information from previously generated solutions. An extensive numerical experiment is performed on 68 benchmark problem instances involving up to 200 customers available in the literature. The computational result shows that EACO not only presented a very satisfying scalability, but also was competitive with other meta-heuristic algorithms such as tabu search, large neighborhood search, particle swarm optimization and genetic algorithm for solving VRPSPD problems.

**Keywords:** Meta-heuristic algorithms, Simultaneously Pickup and Delivery Goods, Ant Colony Optimization, Vehicle Routing Problem.

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#### 1. Introduction

The capacitated vehicle routing problem (CVRP) is one of the most important combinatorial optimization problems which recently has been receiving much attention by researchers and scientists. CVRP deals with servicing a set of delivery customers or a set of pickup customers by a set of vehicles stationed at a central depot. Each vehicle, visits a set of customers such that every customer is visited exactly once and by exactly one vehicle. Furthermore, the capacity of each vehicle must not be violated. The objective of CVRP is to plan a set of routes to service all customers while minimizing the total travel distance. An example of a single solution consisting of a set of routes constructed for a CVRP is presented in Figure 1, where m=3 (number of vehicles) and n=14 (number of customers). To make CVRP models more realistic and applicable, there are many varieties of CVRP obtained by adding constraints to the basic model.

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Examples of such extensions are Asymmetric CVRP (ACVRP) if the cost matrix is not symmetric (Laporte et al., 1986), VRP with pickup and delivery if the vehicles need to pick up loads (Tang and Galvao, 2006), open VRP if the vehicles have not return to the depot (Li et al., 2007b), multi-depot VRP if the problem has multiple depots (Kuo and Wang, 2012), heterogeneous fleet VRP if capacity of vehicles are different (Subramanian et al., 2012), VRP with time windows if the services have time constraint (Hong, 2012), VRP with backhauls if the customers with delivery demand should be visited before the customers with pickup demand (Toth and Vigo, 1997), VRP with Mixed Pickup and Delivery (VRPMPD) if the delivery or pickup demand of some customers are set to zero (Nagy, and Salhi, 2005) and others.

The vehicle routing problem with pickup and delivery (VRPPD) is a variant of CVRP where customers require pick-up and delivery service from a single depot in which the vehicles are not only required to deliver goods to customers but also to pick some goods up at customer locations. The major difference between this problem and CVRP is that customers may receive or send goods, while in CVRP all customers just receive goods from a depot. In the context of these problems, customers who only receive goods are called delivery, while those only sending goods are called pickup, in many applications however customers will both send and receive goods. The core constraint of the VRPPD is that the capacity of the vehicle cannot be exceeded. Furthermore, other constraints such as maximum distance or time windows may exist may be considered in this problem. If customer distances and demands (these include both pickup and delivery demands) are given, the objective is to find a set of routes to minimize the total travelling cost while meeting customer demands.

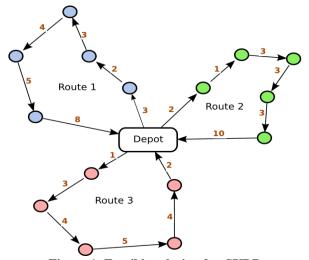


Figure 1: Feasible solution for CVRP

The VRPDP belongs to the field of reverse logistics context from a practical point of view. This is gaining increasing importance due to more people becoming environmentally conscious. Besides, companies are increasingly faced with the task of managing the reverse flow of finished goods or raw-materials. They get involved with reverse logistics because they can economics profit from it; or they are obliged legislation; or they feel socially impelled (de Brito and Dekker, 2004). Several most important variants of VRPPD are VRP with backhauls (VRPB), VRP with mixed Pickup and Delivery; dial-a-ride problem; and the VRP with Simultaneous Pickup and Delivery (VRPSPD). In the VRPB, the customer set is partitioned into two subsets. The first one contains the customers with delivery demand and the second contains the customers with pickup demand. Customers in the second subset should be visited after all those in the first one. Furthermore, the VRPB may be considered as a special case of CVRP where either the delivery demand or the pick-up demand of each customer equal zero. In this work, we deal, particularly, with the vehicle routing problem with simultaneously pickups and deliveries (VRPSPD). In this

variant of the VRPPD, customers require simultaneous pick-up and delivery service from a single depot in which the vehicles are not only required to deliver goods to customers but also to pick some goods up at customer locations. Deliveries are supplied at the start of the vehicle's service, while pick-up loads are taken to the same depot at the end of the service. One important characteristic of this problem is that a vehicle's load in any given route is a mix of pick-up and delivery loads.

It should be noted that VRPSPD can be seen as a pickup and delivery problem (PDP) in the recent classification on static PDP by Berbeglia et al. (2007). VRPSPD is also called the multivehicle Hamiltonian one-to-many-to-one PDP with combined demands. By this definition, the deliveries are from the depot and the pickups will be returned to depot; the customer demand is combined which means that there is at least one customer with non-zero pickup and delivery demand. One obvious difference among CVRP, VRPB and VRPSDP is the variation of the vehicle load during the whole route. In CVRP, the load decreases (increases) monotonously while in the VRPB, it firstly decreases to zero and then starts to increase. Neither of the two cases is true in the VRPSDP. In this problem, the load of vehicles varies rulelessly and the maximum may appear in the middle of the route. Furthermore, if the total demand of all the customers assigned to the same vehicle does not exceed the capacity limit in CVRP, then the feasibility of the route would always behold, no matter what the visiting sequence is. Case in the VRPB is similar. However, it is quite different in the VRPSDP as we show in Figure 2. In this example, the vehicle capacity is 20 and the customers' demands are defined. In this figure, the left side route is infeasible because the load of the vehicle exceeds its capacity after visiting customer v3, while the right side route is feasible where customer v3 is visited after v4. So the feasibility in the VRPSDP is not only related to the sum of the demands, but also strongly depends on the visiting order.

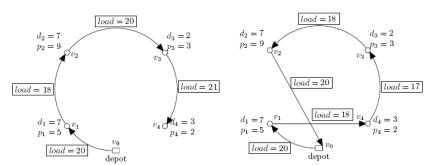


Figure 2: Feasible and infeasible examples for the VRPSDP

There are few references to VRPSPD in the literature. There exist, however, abundant references related to routing problems in which clients require pick-up and delivery service, but not simultaneously. There are theoretical relationships between these problems and VRPSPD and it is possible to transform VRPSPD into other routing problems with pick-up and delivery service. From a mathematical point of view, VRPSPD is an NP-hard combinatorial optimization problem; hence there are some serious difficulties in finding an exact solution in reasonable time. Therefore, researchers use meta-heuristic algorithms to solve the problem such as ant colony optimization (ACO), tabu search, etc. In addition, ACO algorithm is one of the optimal algorithms for solving a routing scheme problem, and is also an effective method to find optimal solutions to difficult discrete optimization problems, especially in the routing problem. This algorithm is a probabilistic technique that simulates the ant's food-hunting behavior and is used for solving problems that do not have a known efficient algorithm. The purpose of this paper is to present an effective hybrid metaheuristic algorithm for VRPSPD. The proposed metaheuristic development is a hybrid of a well-known metaheuristic methodology, namely EACO. To help

EACO overcome premature local optima encountered, several local search algorithms are employed. In this way, the proposed algorithm evolves towards diverse trajectories of the solution space, and a more extensive search is accomplished. The proposed framework was applied to 68 VRPSPD benchmark instances derived from the literature and involving from 50 to 200 customers. The results show the proposed algorithm not only obtained several of the best known solutions, but also presented very satisfying solutions for other instances.

The rest of this paper is organized as follows. In section 2, a mixed integer linear programming of VRPSPD is presented and the literature review is reported in section 3. In section 4, ACO and the EACO are explained and performance of the proposed algorithm will be described. The results of EACO will be compared with some of the other algorithms on standard problems in section 5. Finally, the conclusions are presented in section 6.

#### 2. Problem formulation

From a graph theoretical point of view, we can define VRPSPD as follows. Let G = (V, E) be an undirected connected graph with  $V = \{0,1,...,n\}$  as the set of vertexes and the set of arcs  $E = \{(i,j): 0 \le i, j \le n\}$  (if the graph is not complete, we can instead lack of each arc with the arc that has infinite size). Node 0 is the depot and the customer set C consists of n customers, i.e.,  $C = \{1,2,...,n\}$ . A nonnegative cost  $c_{ij}$  ( $c_{ii} = 0, 0 \le i \le n$ ) associated with each arc  $(i,j) \in E$ . 0 represents the depot and each customer has a demand  $d_i$  for delivery and  $p_i$  for pickup. Let  $C = \{1,2,...,m\}$  be the set of homogeneous vehicles with capacity Q.

VRPSPD deals with finding the minimum total transportation cost for a set up to m routes so that the following constraints are taken into account:

- The vehicles start to move simultaneously from the depot and return to the depot after visiting customers.
  - All the pickup and delivery demands are accomplished.
  - The vehicle's capacity is not exceeded
  - Each customer is visited by only a single vehicle
  - The number of vehicles used cannot exceed *m*.

We present following mathematical formulation for HFFVRP using variables  $x_{ij}$ ,  $P_{ij}$  and  $D_{ij}$  where, **Error! Bookmark not defined.** take the value 1 if denotele travels directly from customer i to customer j, and 0 otherwise; denotes the route. The flow non-negative variables  $P_{ij}$  and  $D_{ij}$  specify the quantity of pickup and delivery goods that a vehicle is carrying when leaves customer i to service customer j.

$$\min \sum_{i=0}^{n} \sum_{j=0}^{n} c_{ij} x_{ij}$$
 (1)

$$\sum_{j=0}^{n} x_{ij} = 1 \qquad \forall i = 1, ..., n$$
 (2)

$$\sum_{j=1}^{n} x_{0j} \le m \tag{3}$$

$$\sum_{j=0}^{n} x_{ij} = \sum_{j=0}^{n} x_{ji} \qquad \forall i = 0, ..., n$$
(4)

$$\sum_{i=0}^{n} P_{ij} - \sum_{i=0}^{n} P_{ji} = p_{i} \qquad \forall i = 1, ..., n$$
 (5)

$$\sum_{i=0}^{n} D_{ij} - \sum_{i=0}^{n} D_{ji} = d_{i} \qquad \forall i = 1, ..., n$$
 (6)

$$P_{ij} + D_{ij} \le Qx_{ij}$$
  $\forall i = 1, ..., n, \forall j = 1, ..., n$  (7)  
 $P_{ij}, D_{ij} \ge 0$   $\forall i = 1, ..., n$  (8)

$$P_{ii}, D_{ii} \ge 0$$
  $\forall i = 1, ..., n, \forall j = 1, ..., n$  (8)

$$x_{i} \in \{0,1\}$$
  $\forall i = 0,...,n, \forall j = 0,...,n$  (9)

The objective function (1) gives the sum of the total cost of the vehicles. Constraints (2) mean that only one arc can be exited for each customer; however, the maximum number of vehicles is guaranteed by constraints (3). Constraints (4) show that number of exited and entered arcs for each customer are same. Equality equations (5) and (6) insure that the quantity of pickup and delivery goods of each customer is fully satisfied in one visit. Constraints (7) state that the vehicle capacity is never exceeded. Restrictions (8) force the flow to remain non-negative and finally, constraints (9) describe that each arc in the network has the value 1 if it is used and 0 otherwise.

#### 3. Literature Review

VRPSPD was first proposed almost two decades ago by (Min, 1989). Min first inspired VRPSPD from a distribution problem of a public library, with one depot, two vehicles and 22 customers and presented a heuristic to solve for this real-life problem. His algorithm used to solve this problem involved the following stages:

- (i) Customers are first clustered in such a way that the vehicle capacity is not exceeded in each group.
- (ii) One vehicle is assigned to every cluster as Traveling Salesman Problem.
- (iii) The TSP is solved for each group of customers.

In during the algorithm, the infeasible arcs were penalized and the problems are resolved. Dell'Amico et al. (2006) firstly proposed an exact method based on column generation, dynamic programming, and branch and price method for this problem. However, the computational complexity of VRPSPD is evident from the computational result, in which an hour of computational time sometimes is not enough for solving a small size problem consist of 40 customers. Angelelli and Mansini (2002) also developed a branch-and-price algorithm for VRPSPD with time-windows constraints.

Although exact algorithms are suitable for instances with small size, they are not often suitable for real instances owing to the computational time required to obtain an optimal solution. Therefore, heuristics are thought to be more efficient for complex VRPSDP and have become very popular for researchers. For examples, Salhi and Nagy (1999) proposed four insertion-based heuristics for generating solution for VRPSPD. Also, these authors introduced the weak feasibility and the strong feasibility of a solution, which are claimed to be helpful in dealing with the VRPSDP, and presented a number of heuristics (Nagy and Salhi, 2005). Furthermore, Dethloff considered this problem comprehensively and discussed the importance of VRPSPD in the reverse logistics operations (Dethloff, 2001). He proposed a new insertion criterion RCRS, which combined the concepts of both "residual capacity" and "radial surcharge" with "travel distance". It is shown that RCRS outperformed the other three criteria through experiments on both the instances generated randomly and those taken from the literature. Bianchessi and Righini (2007) proposed heuristic algorithms for solving VRPSPD. Their work comprised of four different constructive algorithms, including local search algorithms with various neighboring structures.

If Pj = 0 ( $j \in J$ ), or even  $Pj \le Dj$  ( $j \in J$ ) then the problem reduces to the VRP which is known to be NP-hard (Garey and Johnson, 1979), thus indicating that the VRPSDP is NP-hard, too. This means that the VRPSDP solution time grows exponentially with the increase in distribution points. In other words, the computational time required to solve adequately large problem instances is still prohibitive and heuristic methods become trapped in local optima and cannot gain a good suboptimal solution. Therefore, the focus of most researchers, is given to the design of meta-heuristic approaches capable of producing high quality near optimum solutions with reasonable computational time. As a result, many recent studies have been published on using advanced meta-heuristic techniques to solve VRPSPD. Some of the well-known meta-heuristics which have more ability for finding optimal solution are as follows:

Emmanouil et al. proposed a hybrid solution approach for VRPSPD incorporating the rationale of tabu search and guided local search which has proven to be effective for routing problem variants (Emmanouil et al., 2009). The performance of their meta-heuristic algorithm was tested on benchmark instances involving from 50 to 400 customers. Moreover, an improved differential evolution algorithm for solving VRPSPD with time window was proposed in (Mingyong and Erbao, 2010). In this algorithm, the novel decimal coding to construct an initial population is firstly adopted, and then used some improved differential evolution operators unlike the existing algorithm. A Large Neighborhood Search (LNS) heuristic associated with a procedure similar to the VNS meta-heuristic is developed to solve several variants of the VRP including VRPSPD (Ropke and Pisinger, 2004). Vural proposed some evolutionary based meta-heuristics for the problem such as two Genetic Algorithms in 2003. The first one is inspired on the random key technique while the second one consists in an improvement heuristic that applies Or-opt movements.

A modified ant colony algorithm is offered in which a new saving based visibility function and pheromone updating procedure (Catay, 2010). Zhang et al (2011) developed a new scatter search approach for the one of the most important extensions of VRPSPD called stochastic travel time VRPSPD by incorporating a new chance constrained programming method. They also proposed a genetic algorithm approach to this problem. In this paper, the Dethloff data will be used to evaluate the performance characteristics of both approaches.

Cruz et al. considered VRPSPD and applied a heuristic algorithm called GENVNS-TS-CL-PR. The proposed algorithm combines several heuristic algorithms, including cheapest insertion, cheapest insertion with multiple routes, GENIUS, variable neighborhood search, variable neighborhood descent, tabu search and path relinking (Cruz et al., 2012). In GENVNS-TS-CL-PR algorithm, first three procedures are used to obtain a high quality initial solution, and the last two algorithms are applied as local search methods. In more details, tabu search and path relinking are called after some iterations without any improvement through of the variable neighborhood search and after each variable neighborhood search iteration respectively, and it connects a local optimum with an elite solution generated during the search. The results showed that not only the algorithm was competitive other famous algorithms, but also it was able to generate high quality solutions for some standard instances.

Goksal et al., presented a heuristic solution algorithm based on particle swarm optimization in which a local search is performed by a variable neighborhood descent algorithm (VND) (Goksal et al., 2013). Moreover, it implements an annealing-like strategy to preserve the swarm diversity. The effectiveness of the proposed algorithm is investigated by an experiment conducted on benchmark problems available in the literature. The computational results indicate that the proposed algorithm competes with the heuristic approaches in the literature and improves several best known solutions.

Wassan et al. investigated a class of extensions to VRP including different problem versions and some more well-known recent versions and placed in taxonomy (Wassan and Nagi, 2014). In this paper, a central focus was done on novel problem classes and an integer linear programming

formulation was also presented. In addition, it is also shown how this formulation can be adapted to cater for other problem versions of VRP. Finally, various solution algorithms, including metaheuristics were discussed to solve the models and what more is needed VRP.A variant of the basic VRP, where the vehicles serve delivery as well as pick up operations of the clients under time limit restrictions, is VRPSPD with Time Limit (VRPSPDTL). VRPSPDTL determines a set of vehicle routes originating and terminating at a central depot such that the total travel distance is minimized. For this problem, Polat et al (2015) presents a mixed-integer mathematical optimization model and a perturbation based neighborhood search algorithm combined with the classic savings heuristic, variable neighborhood search and a perturbation mechanism. The numerical results show that the proposed method produces superior solutions for a number of famous benchmark problems compared to those reported in the literature and reasonably good solutions for the remaining test problems.

The Vehicle Routing Problem with Mixed Pickup and Delivery (VRPMPD) differs from VRPSPD in that the customers may have either pickup or delivery demand. However, the solution approaches proposed for VRPSPD can be directly applied to the VRPMPD. In this paper, an adaptive local search solution approach is developed for both VRPSPD and the VRPMPD, which hybridizes a Simulated Annealing inspired algorithm with Variable Neighborhood Descent (Avci et al., 2015). The algorithm uses an adaptive threshold function that makes the algorithm self-tuning. The proposed approach is tested on well-known VRPSPD and VRPMPD benchmark instances derived from the literature.

Finally, Avci and Topaloglu considered an applied version of VRP called heterogeneous VRPSPD (Avci and Topaloglu, 2016). In this problem, the original version of VRPSPD is extended by assuming the fleet of vehicles to be heterogeneous. This problem, which can arise in many transportation systems involving both distribution and collection operations, is considered to be an NP-hard problem because it generalizes the classical VRP. So, a hybrid local search algorithm in which a non-monotone threshold adjusting strategy is integrated with tabu search was proposed for this new problem. In order to test the efficiency of the proposed algorithm, a set of randomly generated problem instances was considered and the results indicate that the developed algorithm obtains efficient and effective solutions.

#### 4. Our algorithm

In this section, first, the ACO is presented and then the EACO will be analyzed in great detail.

#### 4.1. Ant colony optimization

Ant colony optimization (ACO) is one of the most popular meta-heuristic algorithms inspired by the behavior of real ants seeking a path between their colony and a source of food. As the ants move, they deposit a trail of pheromone as a communication medium for ants. The probability that any ant chooses one path over other increases as the amount of pheromone present increases. The pheromone also evaporates over time, so that it will become less apparent on longer trails, which take more time to traverse. Therefore, longer trails will be less attractive, which is useful to the colony. The first version of ACO called Ant System (AS) is proposed by Dorigo aimed at searching for an optimal path between two nodes in a graph (Dorigo, 1992). A problem is divided into some sub-problems in which the simulated ants are expected to select the next node. The decision for choosing the unvisited  $N_i$  node by ant k located at node i is made based on the formula (10) in which both  $\alpha$  and  $\beta$  are parameters and can be changed by the user.

$$P_{ij}^{k} = \begin{cases} \frac{\tau_{ij}^{\ \alpha} \eta_{ij}^{\ \beta}}{\sum_{j \in N_{i}^{k}} \tau_{ij}^{\ \alpha} \eta_{ij}^{\ \beta}} & \text{if } j \in N_{i}^{k} \\ 0 & \text{if } j \notin N_{i}^{k} \end{cases}$$

$$(10)$$

Where

 $\tau_{ii}$ : Amount of the pheromone of edge (i,j).

 $\eta_{ii}$ : The inverse distance of edge (i,j).

Moreover, ants release "pheromone information"  $(\Delta \tau_{ij})$  on the respective path while moving from node i to node j (formula (11)).

$$\tau_{ij}(t) \leftarrow \tau_{ij}(t) + \Delta \tau_{ij} \tag{11}$$

The algorithm like its natural version makes use of pheromone evaporation in order to prevent the rapid convergence of ants to a sub-optimal path (formula (12)). Pheromone density is reduced in each iteration by  $0 \le \rho \le 1$  which is set by the user. In this formula,  $\tau$  is the matrix for the existing pheromone on the edges of the respective graph.

$$\tau \leftarrow (1 - \rho)\tau \qquad \rho \in [0, 1] \tag{12}$$

AS is the first version of ACO was applied in traveling salesman problem (TSP) because it was well adapted to this problem and a lot of algorithms have been implemented in TSP (Figure 3). Since AS could not produce acceptable results compared with meta-heuristic algorithms of the time such as Genetic Algorithm GA) and Simulated Algorithm (SA), several variants of ACO such as elite ant system (EAS), ACS, rank based ant system (RAS) and max-min ant system (MMAS) have been derived from the basic AS. These algorithms were able to produce better results for many combinatorial optimization problems, such as the scheduling problems (Merkle and Middendorf, 2003), assignment problems (Maniezzo and Carbonaro, 2000), and Vehicle Routing Problems (VRPs) (Gambardella et al., 1999).

#### 4.2. Proposed Algorithm

Our EACO algorithm is based on the ACO algorithm. In the EACO, *m* ants as much as number of vehicles are initially positioned on *n* vertices randomly. Each ant builds a tour and then modifies the pheromone level on the visited edges. When all ants have completed their tours, the pheromone level on each edge is modified again, which favors the edges associated with the best tour found from the start. The EACO mainly consists of the iteration of the three steps, including each ant builds the solution independently for *n* groups and carries out a local pheromone update, apply the local search to improve the solution, and update the global pheromone information. It should be noted that although the proposed algorithm strongly inspired by AS, achieves performance improvements through the introduction of new mechanisms based on ideas not included in the original AS. The EACO differs from the AS due to its strategy of constructing an observation schedule. This strategy features two major changes to the rules employed in the AS algorithm, namely:

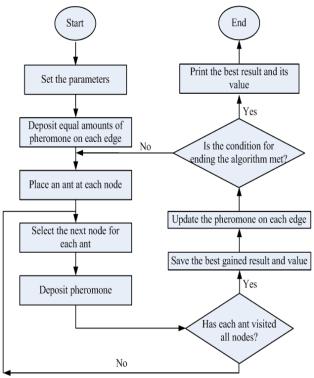


Figure 3: The AS for the TSP

(1) A new transition rule is introduced that favors exploration. From node i, the next node j in the route is selected by ant k, among the unvisited nodes  $N_i^k$ , according to the following transition rule which shows the probability of each city being visited:

$$P_{ij}^{k} = \begin{cases} \frac{\tau_{ij}^{\ \alpha} \eta_{ij}^{\ \beta} \kappa_{ij}^{\ \lambda}}{\sum_{j \in N_{i}^{k}} \tau_{ij}^{\ \alpha} \eta_{ij}^{\ \beta} \kappa_{ij}^{\ \lambda}} & if \quad j \in N_{i}^{k} \\ 0 & if \quad j \notin N_{i}^{k} \end{cases}$$

$$(13)$$

Where

 $\lambda$  = A control parameter set by the user

$$\kappa_{ij} = \frac{p_{j}^{k} - q_{j}^{k} - v_{ij}^{k} + 1}{\mu_{ij}^{k} - v_{ij}^{k} + 1}$$

$$\mu_{ij}^{k} = \max\{p_{j}^{k} - q_{j}^{k} \text{ s.t } \forall j \in N_{i}^{k}\},$$

 $v_{ii}^k = \min\{p_i^k - q_i^k \quad s.t \quad \forall j \in N_i^k\},\,$ 

 $p_i^k$  = Pickup demand of customer j which is not visited by ant k.

 $q_i^k$  = Delivery demand of customer j which is not visited by ant k.

It is noted that  $\kappa_{ij}^k$  always is between 0 and 1. Besides, if each unvisited customer j by ant k has a more value of  $p_j^k - q_j^k$ , value of the  $\kappa_{ij}^k$  is increased. Here  $\eta_{ij}$  is defined inverse distance from the edge (I, j).

(2) In the proposed EACO, the pheromone of all edges belonging to the route obtained by ants will be updated. The pheromone updating includes local and global updating rules. The pheromone updating formula was used to simulate the change in the amount of pheromone due to both the addition of a new pheromone deposited by ants on the visited edges, and the pheromone evaporation. The aim of the local updating rule is to make better use of the

pheromone information by dynamically changing the desirability of paths. Using this rule, ants will search in a wide neighborhood of the best previous schedule. As the ant moves between nodes i and j, it updates the amount of pheromone on the traversed edge using the following formula:

$$\tau_{ii}(t+1) = (1-\rho).\tau_{ii}(t) + \rho\tau_{0} \qquad \text{if } \{edge(i,j) \in T_{k}\}$$
 (14)

In this formula, the parameter  $0 \le \rho \le 1$  represents pheromone evaporation and deposited pheromone is discounted by a factor  $\rho$ . It results in the new pheromone trail being a weighted average between the old pheromone value and the amount of pheromone deposited. Furthermore,  $\tau_0$  is the initial pheromone level assumed to be a small positive constant distributed equally on all the paths of the network since the start of the survey. The effect of local updating is that when an ant traverses an edge (i,j), its pheromone trail  $\tau_{ij}$  is reduced, so that the edges become less desirable for the ants in future iterations. This encourages an increase in the exploration of edges that have not been visited yet. Local updating helps avoid poor stagnation situations.

When all n groups of ants have completed their schedule and after using local search algorithms, the pheromone level is updated by applying the global updating rule only on the paths that belong to the best found solutions since the beginning. This proposed algorithm ranks the solutions constructed by ants. What distinguishes this algorithm from the other algorithms is the fact that in EACO the amount of releasing pheromone is based on the rank of the groups of ants in finding solutions. The formula is (15) instead of formula (12) in AS:

$$\tau_{ij}(t+1) = (1-\rho)\tau_{ij}(t) + \sum_{\mu=1}^{\sigma} \Delta \tau_{ij}^{\ \mu}(t)$$
 (15)

Where:

$$\Delta \tau_{ij}^{\mu}(t) = \begin{cases} (\sigma - \mu + 1) \cdot \frac{Q}{L^{\mu}(t)} & (i, j) \in S^{\mu} \\ 0 & (i, j) \notin S^{\mu} \end{cases}$$
(16)

Q: A constant coefficient determined by the user.

 $\sigma$ : The number of groups of ants, which have been ranked and the pheromone has been deposited on their edges.

 $\mu$ : The variable indicating ranking index from 1 to  $\sigma$ .

 $S^{\mu}$ : The edges traversed by an ant group which has gained the  $\mu$ th rank in finding the best solution.

In our EACO,  $\sigma$  best groups of ants of the algorithm have been allowed to lay pheromone on the arcs they traversed. The idea of the elitist strategy in the context of the proposed algorithm is to give extra emphasis to the best paths found so far in every iteration. This modification leads to balance between exploitation (through emphasizing global best ant) as well as exploration (through the emphasis to iteration best ant).

After all ants have constructed their routes and before updating global pheromone, several local searches are performed to further reduce the routes length. A local search approach starts with an initial solution and searches within neighborhoods for better solutions. These algorithms are important parts of the proposed algorithm shown in Figure 4. In this figure, we present three types of local search schemes: 2- opt scheme, insert and swap moves. However, local search is a time-consuming procedure of EACO. To save the computation time, we will only apply local search to the best solution in each iteration. The idea here is that a better solution may have a better chance to find a global optimum.

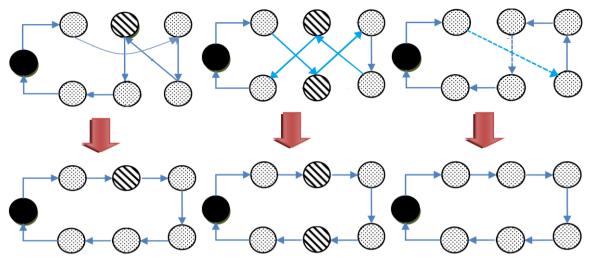


Figure 4: Insert (left), swap (middle) and 2-opt exchanges (right)

In insert algorithm, a customer is moved to another route (in Figure 4 (left).). However, in swap algorithm a customer in a certain route is swapped with another customer from a different route (in Figure 4 (middle)). One of the most commonly encountered moves is the 2-Opt. In multiple routes, two edges belong to a same route or different routes which form a criss-cross are selected and two new edges are replaced. This move is demonstrated in Figure 4 (right). It also should be noted that the new solution will be only accepted in state that first, VRPSPD constraints are not violated specially about each vehicle's capacity and second, novel tour will gain better value for problem than previous solutions.

After each iteration, the stop condition is checked. If this condition is met, the algorithm ends. Otherwise, if stop conditions do not satisfy, the algorithm is iterated by returning to transition rule. To end the loop, the algorithm is iterated until the best solution is not changed 5 times. If the condition is met, the algorithm ends and the obtained results and values up to now are considered as the best values and results of the algorithm. The pseudo code of EACO for solving VRPSPD is presented in Figure 5.

- 1) Set the parameters.
- 2) For n groups, place m ants at n vertices randomly.
- 3) Select a nest node for each ant based on a new proposed formula and candidate list.
- 4) Deposit local pheromone.
- 5) If there is a node that has not been visited, go to step 3.
- 6) Save the best solution and its value obtained in current iteration.
- 7) Apply local search to the best solution in each iteration.
- 8) Update the best solution and its value obtained until now.
- 9) Update global pheromone on each edge belonging to the ranked groups.
- 10) If the best solution till now is improved within five iterations, go to step 2.
- 11) Print the best solution and its value.

Figure 5: The EACO for VRPSPD

#### 5. Numerical Analysis

At the first stage in this section, sensitivity analyses of parameters in the EACO are performed and at the second and third stages, the proposed algorithm, which is discussed in the previous section, is analyzed by using two sets of benchmark problems available in the literature for VRPSPD. The EACO is coded in Matlab 11 programming language and executed on a PC equipped with an Intel Pentium IV processor running at 3500 MHz; Core i3 and 8 GB of RAM running Microsoft Windows 7 Ultimate. Because the EACO is a meta-heuristic algorithm, the results are reported for ten independent runs and the best solution found in each instance is reported.

#### 5.1. Sensitivity analyses of parameters

There are many parameters in the EACO affected by the final solution's quality. Consequently, a parameter setting procedure is necessary to reach the best balance between the qualities of the solutions. Because there is no way of defining the most effective values of the parameters, selections of some of the best parameters are considered and the best one is finally selected. We know that the most influential parameters in the proposed algorithm, which directly affect the quality of the final solution are  $\alpha$ ,  $\beta$ ,  $\lambda$ , and  $\rho$ , so in this section, the parameters in our algorithm are tuned. The ranges of four parameters of the proposed algorithm are considered in Table 1 and the instance SCA8-6 was determined as the test problem. It is noted that the algorithm with each parameter is tested 10 times and the best solution is reported in Figure 6. In this figure, the horizontal axis shows the range of parameters and the vertical axis indicates the Gap of these algorithms. The Gap is computed by using formula (8) where  $c(s^{**})$  is the best solution found by each algorithm for a given instance, and  $c(s^{*})$  is the overall BKS for the same instance on the Web. A zero gap indicates that the best known solution of instance is found by the algorithm.

$$Gap = \frac{c(s^{**}) - c(s^{*})}{c(s^{*})} \times 100$$
 (17)

Based on the gained results shown in Figure 6 and column 3 in Table 1, the algorithm with the smaller weight parameter alpha of pheromone trails possesses higher performance. This may be attributed to that in the proposed algorithm the initial pheromone trails are large values. By using the large control factor of pheromone trail, the effect of visibility value is weakened and results in a premature convergence. In addition, the qualities of the solutions of the algorithms with Beta=1 and landa=3 are better than other parameters. Furthermore, from the test results, it can be found that by setting the evaporation factor to 0.5, the proposed algorithm can yield better solutions. This can be attributed to that if pheromone evaporation is too rapid or slow, it is more easily that result in the search to be trapped in local minimum. In other words, the suitable evaporation factor can ensure the sufficient diversity of search space and guide following ants to explore better solutions. As a result, the pack of optimal parameters obtained through several tests is shown in Table 1.

Table 1: Range of parameters of the proposed algorithm

| Parameters        | The tested candidates               | The best value |
|-------------------|-------------------------------------|----------------|
| α (Alpha)         | 1 1.5 2 2.5 3 3.5 4 4.5 5           | 1              |
| β (Beta)          | 1 1.5 2 2.5 3 3.5 4 4.5 5           | 1              |
| $\lambda$ (Landa) | 1 1.5 2 2.5 3 3.5 4 4.5 5           | 3              |
| $\rho$ (Rho)      | 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 | 0.5            |

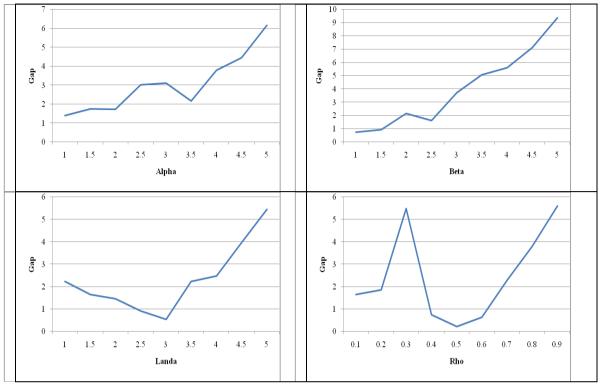


Figure 6: Parameters tuning of the proposed algorithm

#### 5.2. The first data set of Benchmark instances

In this sub-section, the computational experiment is conducted on the benchmark data set of Dethloff (Dethloff, 2001). Instances are classified into four sets, namely SCA3, SCA8, CON3 and CON8. Each data set consists of 10 instances of a 50-customer problem. SCA data sets are generated with customers scattered uniformly in the service region of 100 - 100. CON data sets are generated with half of the customers located uniformly in the service region and the other half are concentrated in the interval [100/3,100/3]. The delivery demand of customer i  $(d_i)$  is generated from a uniform distribution in the interval [0,100] and then pickup demand  $(p_i)$  is calculated from the equation of  $p_i = (0.5 + r_i) d_i$ , where  $r_i$  is a random number between [0, 1]. The numbers 3 and 8 after SCA or CON indicate the parameter for determining vehicle capacity. There are 10 problems in each group of problems. As mentioned earlier, VRPSPD is formulated by Dethloff as the problem to minimize the total traveled distance subject to the maximum capacity constraint of the vehicle. Hence, the following problem parameters are set as follows:

f = 0 (fixed cost per vehicle)

g=1 (variable cost per distance unit)

 $D=\infty$  (service duration limit)

The results found by the proposed algorithm in the instances are shown in Table 2, where C is the number of customers; V represents the number of vehicles; EACO shows the best found solution by the proposed algorithm in ten time iteration; BKS indicates the best solution found on the Web; it is the execution time related to the run where the best solution was found; Avg. Sol. represents the average solution obtained by the EACO in ten iterations; Avg. t corresponds to the average execution runtime; and Gap is the deviation of the EACO with respect to the BKS. From Table 2 it is possible to affirm that the proposed algorithm demonstrated a consistent performance, since the average gap between the best solutions obtained by EACO and the BKS

solutions was only 0.06% with the highest value in all the instances. It can be observed from Table 2 that among the 40 instances, the EACO has produced the high quality results of 10 instances and equaled another 30.

Table 2: Results obtained in Dethloff's instances

| Problem | С  | V  | EACO          | BKS     | t (s) | Avg. Sol.    | Avg. t. (s) | Gap  |
|---------|----|----|---------------|---------|-------|--------------|-------------|------|
| SCA3-0  | 50 | 4  | 635.93        | 635.62  | 1.83  | 636.1        | 3.11        | 0.05 |
| SCA3-0  | 50 | 4  | <b>697.84</b> | 697.84  | 2.33  | <b>697.8</b> | 3.17        | 0.03 |
| SCA3-2  | 50 | 4  | 659.34        | 659.34  | 3.11  | 659.3        | 3.81        | 0    |
| SCA3-3  | 50 | 4  | 680.04        | 680.04  | 1.99  | 680.6        | 2.99        | 0    |
| SCA3-4  | 50 | 4  | 690.50        | 690.50  | 2.88  | 690.5        | 3.14        | 0    |
| SCA3-5  | 50 | 4  | 659.90        | 659.90  | 3.82  | 659.9        | 3.91        | 0    |
| SCA3-6  | 50 | 4  | 651.09        | 651.09  | 4.23  | 651.1        | 3.82        | 0    |
| SCA3-7  | 50 | 4  | 659.17        | 659.17  | 2.45  | 666.1        | 2.97        | 0    |
| SCA3-8  | 50 | 4  | 719.47        | 719.47  | 3.88  | 719.5        | 3.99        | 0    |
| SCA3-9  | 50 | 4  | 681.00        | 681.00  | 4.10  | 681.0        | 3.82        | 0    |
| SCA8-0  | 50 | 9  | 964.81        | 961.50  | 2.99  | 975.1        | 3.72        | 0.34 |
| SCA8-1  | 50 | 9  | 1049.65       | 1049.65 | 2.31  | 1052.4       | 2.81        | 0    |
| SCA8-2  | 50 | 9  | 1042.64       | 1039.64 | 2.77  | 1044.5       | 2.86        | 0.29 |
| SCA8-3  | 50 | 9  | 983.34        | 983.34  | 3.11  | 999.1        | 4.01        | 0    |
| SCA8-4  | 50 | 9  | 1065.49       | 1065.49 | 4.01  | 1065.5       | 3.82        | 0    |
| SCA8-5  | 50 | 9  | 1027.08       | 1027.08 | 3.21  | 1027.1       | 3.27        | 0    |
| SCA8-6  | 50 | 9  | 975.19        | 971.82  | 2.98  | 977.0        | 3.61        | 0.35 |
| SCA8-7  | 50 | 10 | 1051.28       | 1051.28 | 2.04  | 1061.0       | 2.87        | 0    |
| SCA8-8  | 50 | 9  | 1071.18       | 1071.18 | 1.98  | 1071.2       | 2.85        | 0    |
| SCA8-9  | 50 | 9  | 1062.34       | 1060.5  | 2.35  | 1060.5       | 2.97        | 0.17 |
| CON3-0  | 50 | 4  | 616.52        | 616.52  | 2.89  | 616.5        | 2.90        | 0    |
| CON3-1  | 50 | 4  | 554.47        | 554.47  | 3.15  | 554.5        | 3.61        | 0    |
| CON3-2  | 50 | 4  | 519.89        | 518.00  | 3.61  | 521.4        | 3.71        | 0.36 |
| CON3-3  | 50 | 4  | 591.19        | 591.19  | 3.41  | 591.2        | 2.76        | 0    |
| CON3-4  | 50 | 4  | 588.79        | 588.79  | 3.88  | 588.8        | 3.57        | 0    |
| CON3-5  | 50 | 4  | 563.70        | 563.70  | 2.67  | 563.7        | 3.71        | 0    |
| CON3-6  | 50 | 4  | 500.21        | 499.05  | 3.46  | 500.8        | 2.79        | 0.23 |
| CON3-7  | 50 | 4  | 576.48        | 576.48  | 3.41  | 576.5        | 3.79        | 0    |
| CON3-8  | 50 | 4  | 523.05        | 523.05  | 2.73  | 523.1        | 2.49        | 0    |
| CON3-9  | 50 | 4  | 578.25        | 578.25  | 2.39  | 586.4        | 4.03        | 0    |
| CON8-0  | 50 | 9  | 859.93        | 857.17  | 3.51  | 857.2        | 4.47        | 0.32 |
| CON8-1  | 50 | 9  | 740.85        | 740.85  | 3.93  | 740.9        | 3.82        | 0    |
| CON8-2  | 50 | 9  | 712.89        | 712.89  | 3.82  | 716.0        | 3.93        | 0    |
| CON8-3  | 50 | 9  | 811.07        | 811.07  | 3.87  | 811.1        | 3.82        | 0    |
| CON8-4  | 50 | 9  | 772.25        | 772.25  | 3.59  | 772.3        | 3.72        | 0    |
| CON8-5  | 50 | 9  | 754.88        | 754.88  | 2.86  | 755.7        | 3.59        | 0    |
| CON8-6  | 50 | 9  | 678.92        | 678.92  | 2.81  | 693.1        | 3.82        | 0    |
| CON8-7  | 50 | 9  | 812.55        | 811.96  | 2.59  | 814.8        | 3.78        | 0.07 |
| CON8-8  | 50 | 9  | 769.79        | 767.53  | 2.83  | 774.0        | 3.49        | 0.29 |
| CON8-9  | 50 | 9  | 809.00        | 809.00  | 3.85  | 809.3        | 3.19        | 0    |

Generally, meta-heuristic solutions tend to be better than the heuristic solutions. Therefore, in Table 1, the efficiency and performance of the EACO are compared with the following meta-heuristic algorithms given in the literature for VRPSPD.

- TS Tabu Search proposed by Tang and Galvao in 2006.
- LNS Large Neighborhood Search proposed by Ropke and Pisinger in 2006.
- PSO Particle Swarm Optimization proposed by Ai and Kachitvichyanukul in 2009.
- GA Genetic Algorithm proposed by Zhao et al. in 2009.

In this table, the first column includes the instance name, the second column (C) shows the number of customers, and the third column (V) presents the number of used vehicles, which for all of these instances is fixed at the minimum possible. It should be noted that these instances do not have the maximum route length restriction. The fourth and fifth columns of Table 3 are LNS and TS. The results of the EACO are in the seventh column and the last column includes the optimal values of these instances obtained in the literature (BKS). It should be noted that reported results for each instance is the best one over multiple runs. While LNS, TS and the proposed algorithm run 10 times for each instance.

The reason considering GA and PSO in the comparison to EACO is to draw a conclusion about performances of population-based heuristics in VRPSPD. It is also important to test the performance of the proposed algorithm against the TS and LNS since these meta-heuristic algorithms are the most effective algorithms recently proposed in the literature.

As can be seen from this table, the EACO finds the optimal solution for 30 out of 40 problems. The results also indicate that the proposed algorithm is a competitive approach compared to the LNS and TS. On the other hand, it is seen that LNS and TS fail to reach the best results for 18 and 23 out of 40 instances, respectively.

In 17 instances, both the EACO and TS are same. However, in other instances the proposed algorithm finds a better solution than TS. From this comparison we also conclude that the proposed method has better solution than the LNS for sixteen instances and equal solution for twenty two instances. As a result, the best algorithm is EACO which has found the best known solutions in 78%. The algorithms in terms of their performance from the worst to the best are: LNS, TS and EACO.

Table 3: Total tour length obtained by different algorithms

| Problem | C  | V  | LNS    | TS      | EACO    | BKS     |
|---------|----|----|--------|---------|---------|---------|
| SCA3-0  | 50 | 4  | 636.1  | 640.55  | 635.93  | 635.62  |
| SCA3-1  | 50 | 4  | 697.8  | 697.84  | 697.84  | 697.84  |
| SCA3-2  | 50 | 4  | 659.3  | 659.34  | 659.34  | 659.34  |
| SCA3-3  | 50 | 4  | 680.6  | 680.04  | 680.04  | 680.04  |
| SCA3-4  | 50 | 4  | 690.5  | 690.50  | 690.50  | 690.50  |
| SCA3-5  | 50 | 4  | 659.9  | 659.90  | 659.90  | 659.90  |
| SCA3-6  | 50 | 4  | 651.1  | 653.81  | 651.09  | 651.09  |
| SCA3-7  | 50 | 4  | 666.1  | 659.17  | 659.17  | 659.17  |
| SCA3-8  | 50 | 4  | 719.5  | 719.47  | 719.47  | 719.47  |
| SCA3-9  | 50 | 4  | 681.0  | 681     | 681.00  | 681.00  |
| SCA8-0  | 50 | 9  | 975.1  | 981.47  | 964.81  | 961.50  |
| SCA8-1  | 50 | 9  | 1052.4 | 1077.44 | 1049.65 | 1049.65 |
| SCA8-2  | 50 | 9  | 1044.5 | 1050.98 | 1042.64 | 1039.64 |
| SCA8-3  | 50 | 9  | 999.1  | 983.34  | 983.34  | 983.34  |
| SCA8-4  | 50 | 9  | 1065.5 | 1073.46 | 1065.49 | 1065.49 |
| SCA8-5  | 50 | 9  | 1027.1 | 1047.24 | 1027.08 | 1027.08 |
| SCA8-6  | 50 | 9  | 977.0  | 995.59  | 975.19  | 971.82  |
| SCA8-7  | 50 | 10 | 1061.0 | 1068.56 | 1051.28 | 1051.28 |
| SCA8-8  | 50 | 9  | 1071.2 | 1080.58 | 1071.18 | 1071.18 |

| Problem | C  | V | LNS    | TS     | EACO    | BKS    |
|---------|----|---|--------|--------|---------|--------|
| SCA8-9  | 50 | 9 | 1060.5 | 1084.8 | 1062.34 | 1060.5 |
| CON3-0  | 50 | 4 | 616.5  | 631.39 | 616.52  | 616.52 |
| CON3-1  | 50 | 4 | 554.5  | 554.47 | 554.47  | 554.47 |
| CON3-2  | 50 | 4 | 521.4  | 522.86 | 519.89  | 518.00 |
| CON3-3  | 50 | 4 | 591.2  | 591.19 | 591.19  | 591.19 |
| CON3-4  | 50 | 4 | 588.8  | 591.12 | 588.79  | 588.79 |
| CON3-5  | 50 | 4 | 563.7  | 563.70 | 563.70  | 563.70 |
| CON3-6  | 50 | 4 | 500.8  | 506.19 | 500.21  | 499.05 |
| CON3-7  | 50 | 4 | 576.5  | 577.68 | 576.48  | 576.48 |
| CON3-8  | 50 | 4 | 523.1  | 523.05 | 523.05  | 523.05 |
| CON3-9  | 50 | 4 | 586.4  | 580.05 | 578.25  | 578.25 |
| CON8-0  | 50 | 9 | 857.2  | 860.48 | 859.93  | 857.17 |
| CON8-1  | 50 | 9 | 740.9  | 740.85 | 740.85  | 740.85 |
| CON8-2  | 50 | 9 | 716.0  | 723.32 | 712.89  | 712.89 |
| CON8-3  | 50 | 9 | 811.1  | 811.23 | 811.07  | 811.07 |
| CON8-4  | 50 | 9 | 772.3  | 772.25 | 772.25  | 772.25 |
| CON8-5  | 50 | 9 | 755.7  | 756.91 | 754.88  | 754.88 |
| CON8-6  | 50 | 9 | 693.1  | 678.92 | 678.92  | 678.92 |
| CON8-7  | 50 | 9 | 814.8  | 814.5  | 812.55  | 811.96 |
| CON8-8  | 50 | 9 | 774.0  | 775.59 | 769.79  | 767.53 |
| CON8-9  | 50 | 9 | 809.3  | 809    | 809.00  | 809.00 |

Because average result over the 10 instances for each data set was reported in (Ai and Kachitvichyanukul, 2009; Zhao et al., 2009), our results in the same way is presented to make a fair comparison of the heuristic approaches in Figure 7. Consequently, the relation average of percentage deviation (Gap) of PSO, GA and EACO from the BKS on specific benchmark instances is shown in the Figure 7. In this figure, the horizontal axis shows the name of four groups of instances and the vertical axis indicates the Gap of these algorithms. Generally, the results show that the PSO and GA have had a weak performance, but the results of the GA are much better than PSO. As a result, the EACO is the best algorithm and the performances from the worst to the best belong to PSO, GA and EACO. As it is shown in (Tarantilis et al. 2008), direct comparisons of the required computational times cannot be conducted as they closely depend on various factors such as the processing power of the computers, the programming languages, the coding abilities of the programmers, the compilers and the running processes on the computers.

In Figure 7, the computational results for all instances are compared between three algorithms. As it can be seen from this Figure, it is possible to affirm that the EACO demonstrated a consistent performance, since the average gap between the best solutions and the average solutions was better than two other algorithms. Furthermore, the GA performs better than the PSO. These results indicate that EACO is a competitive approach compared to mentioned algorithms and the results are much better than the ones found by these algorithms.

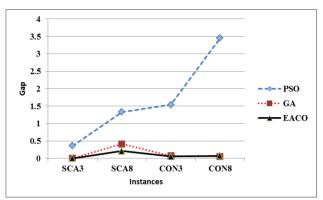


Figure 7: Comparison between PSO, GA and EACO for 4 groups of instances

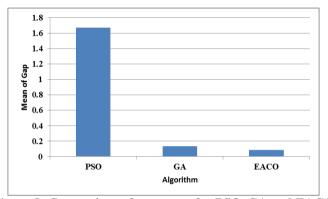


Figure 8: Comparison of mean gap for PSO, GA and EACO

In order to further analyze the results of six mentioned algorithms, including PSO, GA and the proposed algorithm, one way analysis of variance (ANOVA) was conducted in order to determine if there are significant differences in the mean obtained solutions of the algorithms. This ANOVA analysis is conducted using the Minitab software in which the null hypothesis is that all means solutions of the three algorithms are equal, the alternative hypothesis is that at least one mean is different and the significance level is  $\alpha=0.05$ . In more details, equal variances were assumed for the analysis and rejecting the null hypothesis would mean that there is a significant difference between at least two of the algorithms. The results in Table 4 show that the p-value is 0.992, which is bigger than 0.05. Hence, the null hypothesis is not rejected when the level of significance is set at  $\alpha=0.05$ . In other words, there is no significant difference for mean of the all algorithms. Furthermore, it can be observed from Figure 9 that the proposed Algorithm is a little better than two other algorithms including GA and PSO.

Table 4: ANOVA of mean results of the three algorithms

| Source | DF  | Adj SS  | Adj MS  | F-Value | P-Value |
|--------|-----|---------|---------|---------|---------|
| Factor | 2   | 549     | 274.6   | 0.01    | 0.992   |
| Error  | 117 | 3846543 | 32876.4 |         |         |
| Total  | 119 | 3847092 |         |         |         |

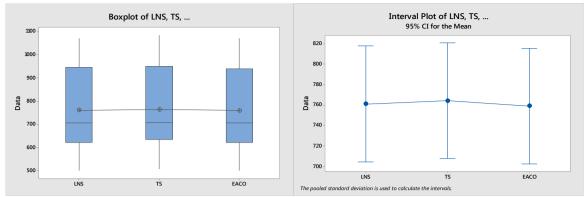


Figure 9: Comparing results of the three algorithms for test problems

#### 5.3. The second data set of Benchmark instances

The second data set of problem instances is suggested by Salhi and Nagy (1999). This data set has been modified from seven problems originally proposed by Christofides, Mingozzi, and Toth (1979) for the VRP with capacitated VRP. It is noted that these instances consist of 50 to 199 customers and the cost matrix is found by calculating the Euclidean distances between vertices. Salhi and Nagy (1999) utilize following scheme to modify capacitated VRP instances for VRPSPD: x<sub>i</sub> and y<sub>i</sub> coordinates for customer i are considered as in the original problem and a ratio  $r_i$  is calculated as  $r_i$ =min  $(x_i/y_i, y_i/x_i)$ . Let  $dm_i$  be the demand of customer i. To obtain the first 7 VRPSPD instances, namely X-series, the delivery and pickup quantities for customer i are calculated as d<sub>i</sub>=r<sub>i</sub> .dm<sub>i</sub> and p<sub>i</sub>=(1-r<sub>i</sub>).dm<sub>i</sub>, respectively. The other seven VRPSPD instances, namely Y-series, are generated by swapping the d<sub>i</sub> and p<sub>i</sub> values for every customer (Gajpal & Abad, 2009).

Table 5 shows the results of the proposed algorithm for VRPSPD instances. In this table, Columns 2-6 show the problem size C, the number of vehicles V, the best value result of the EACO, the CPU time of the MTSEAS for the best value result over the ten runs for each problem and the best known solutions (BKS). The most right column indicates the percentage of EACO improvement compared to the BKS (Gap). This table shows that the proposed algorithm can be used to solve VRPSPD effectively. In details, among the 28 instances, the EACO has produced the high quality results of 18 instances. Furthermore, it can be seen that among these test problems, the maximum relative error is 2.32% and the average relative error is 0.47%.

| Table 5: Results of the MTSEAS for 14 VRPSPD instances |     |    |               |                      |         |                    |         |      |  |  |
|--|-----|----|---------------|----------------------|---------|--------------------|---------|------|--|--|
| Instance   | C   | V  | Best solution | Average<br>Solutions | Time(s) | Average<br>Time(s) | BKS     | Gap  |  |  |
| CMT1X  | 50  | 3  | 466.77        | 466.77               | 3.72    | 4.23               | 466.77  | 0    |  |  |
| CMT2X  | 75  | 6  | 668.77        | 675.73               | 7.46    | 8.23               | 668.77  | 0    |  |  |
| CMT3X  | 100 | 5  | 721.27        | 765.14               | 15.62   | 14.13              | 721.27  | 0    |  |  |
| CMT4X  | 150 | 7  | 852.46        | 898.23               | 29.81   | 18.34              | 852.46  | 0    |  |  |
| CMT5X  | 199 | 10 | 1029.25       | 1099.13              | 45.82   | 49.23              | 1029.25 | 0    |  |  |
| CMT6X  | 50  | 6  | 556.06        | 556.66               | 4.72    | 4.54               | 556.06  | 0    |  |  |
| CMT7X  | 75  | 11 | 901.22        | 901.22               | 8.23    | 8.99               | 901.22  | 0    |  |  |
| CMT8X  | 100 | 9  | 865.51        | 898.01               | 13.27   | 15.65              | 865.51  | 0    |  |  |
| CMT9X  | 150 | 15 | 1198.62       | 1298.52              | 25.82   | 29.83              | 1173.44 | 2.15 |  |  |
| CMT10X   | 199 | 19 | 1442.71       | 1602.61              | 44.72   | 51.13              | 1424.06 | 1.31 |  |  |
| CMT11X   | 120 | 4  | 835.26        | 839.62               | 22.72   | 25.72              | 835.26  | 0    |  |  |

| Instance | C   | V  | <b>Best solution</b> | Average<br>Solutions | Time(s) | Average<br>Time(s) | BKS     | Gap  |
|----------|-----|----|----------------------|----------------------|---------|--------------------|---------|------|
| CMT12X   | 100 | 5  | 651.76               | 687.24               | 16.31   | 15.23              | 644.70  | 1.09 |
| CMT13X   | 120 | 11 | 1551.25              | 1591.62              | 16.92   | 15.11              | 1551.25 | 0    |
| CMT14X   | 100 | 10 | 821.75               | 832.48               | 13.78   | 14.67              | 821.75  | 0    |
| CMT1Y    | 50  | 3  | 466.77               | 467.83               | 4.53    | 5.92               | 466.77  | 0    |
| CMT2Y    | 75  | 6  | 663.25               | 663.25               | 8.23    | 7.25               | 663.25  | 0    |
| CMT3Y    | 100 | 5  | 721.27               | 731.72               | 15.93   | 18.25              | 721.27  | 0    |
| CMT4Y    | 150 | 7  | 852.46               | 899.73               | 28.71   | 35.72              | 852.35  | 0.01 |
| CMT5Y    | 199 | 10 | 1033.55              | 1167.72              | 46.14   | 54.87              | 1029.25 | 0.42 |
| CMT6Y    | 50  | 6  | 556.68               | 556.68               | 3.82    | 3.67               | 556.68  | 0    |
| CMT7Y    | 75  | 11 | 901.22               | 904.72               | 6.82    | 5.83               | 901.22  | 0    |
| CMT8Y    | 100 | 9  | 875.72               | 903.38               | 14.02   | 13.92              | 865.68  | 1.16 |
| CMT9Y    | 150 | 15 | 1197.82              | 1278.52              | 24.82   | 29.73              | 1171.95 | 2.21 |
| CMT10Y   | 199 | 19 | 1449.73              | 1565.62              | 41.92   | 50.41              | 1419.79 | 2.11 |
| CMT11Y   | 120 | 4  | 832.63               | 887.62               | 21.72   | 28.34              | 830.39  | 0.27 |
| CMT12Y   | 100 | 5a | 659.52               | 687.19               | 18.25   | 19.26              | 659.52  | 0    |
| CMT13Y   | 120 | 11 | 1583.61              | 1675.83              | 17.72   | 17.45              | 1547.75 | 2.32 |
| CMT14Y   | 100 | 10 | 822.35               | 876.59               | 14.98   | 18.02              | 822.35  | 0    |

We utilize the best algorithms reported in the literature (as per our knowledge) to evaluate the performance of the proposed EACO for VRPSPD in Table 6:

RTS: Reactive tabu search (Wassan et al., 2008).

ACS: Ant colony system (Gajpal & Abad, 2009).

AMM: Adaptive memory methodology (Zachariadis et al., 2010).

PILS: Parallel iterative local search (Subramanian et al., 2010).

PSO: Particle swarm optimization (Ai & Kachitvichyanukul, 2009a).

LNS: Large neighborhood search (Ropke & Pisinger, 2006).

RTS: Reactive tabu search (Wassan et al., 2008).

MA: A mixed Insertion-based heuristics (Dethloff, 2001).

It is important to point out that Wassan et al. may have used another approach to generate the instance CMT1Y. The optimum solution of this instance (466.77) was found by means of the mathematical formulation presented in (Min, 1989). This value is greater than the one obtained by Wassan et al. (458.96). It should be noted that the optimum solution coincides with the solution found in (Subramanian et al., 2010), (Gajpal & Abad, 2009) and by the proposed algorithm. It can be observed from Table 4 that among the 14 instances, the proposed algorithm has obtained the best results of 10 instances from 14 instances.

The results of this comparison show that the EACO gains worse solutions than the RTS in CMT4Y, CMT12X, CMT10Y and CMT11Y and it gains better or equal solutions than this algorithm in other problems. Furthermore, the results indicate that although the PILS obtains a better solution than the proposed algorithm for CMT11X, this algorithm cannot maintain this advantage in the rest of the examples and the EACO yields better or equal solutions than this algorithm for other instances. The MA, PSO and LNS are not powerful algorithms for solving instances of VRPSPD and gains worse or equal solutions compared to the EACO for all instances. Moreover, the computational experiments also show that in general the MTSEAS produces better results compared to ACS algorithms in terms of the quality of the solution and could find better solutions for 12 of the 14 instances.

Table 6: Comparison between EACO and other meta-heuristic algorithms

| Table 6: Comparison between EACO and other meta-neuristic algorithms |         |         |      |      |         |      |         |             |         |
|--|---------|---------|------|------|---------|------|---------|-------------|---------|
| Instance   | ACS     | AMM     | PSO  | LNS  | PILS    | MA   | RTS     | <b>EACO</b> | BKS     |
| CMT1X  | 466.77  | 469.80  | 467  | 467  | 466.77  | 501  | 468.30  | 466.77      | 466.77  |
| CMT2X  | 684.21  | 684.21  | 710  | 704  | 684.21  | 782  | 668.77  | 668.77      | 668.77  |
| CMT3X  | 721.40  | 721.27  | 738  | 731  | 721.27  | 847  | 729.63  | 721.27      | 721.27  |
| CMT4X  | 854.12  | 852.46  | 912  | 879  | 852.46  | 1050 | 876.50  | 852.46      | 852.46  |
| CMT5X  | 1034.87 | 1030.55 | 1167 | 1108 | 1029.25 | 1348 | 1044.51 | 1029.25     | 1029.25 |
| CMT6X  | -       | -       | -    | -    | -       | 584  | 556.06  | 556.06      | 556.06  |
| CMT7X  | -       | -       | -    | -    | -       | 961  | 903.05  | 901.22      | 901.22  |
| CMT8X  | -       | -       | -    | -    | -       | 928  | 879.60  | 865.51      | 865.51  |
| CMT9X  | -       | -       | -    | -    | -       | 1299 | 1220.00 | 1198.62     | 1173.44 |
| CMT10X   | -       | -       | -    | -    | -       | 1571 | 1464.58 | 1442.71     | 1424.06 |
| CMT11X   | 839.66  | 838.66  | 895  | 837  | 833.92  | 959  | 861.97  | 835.26      | 835.26  |
| CMT12X   | 663.01  | 662.22  | 691  | 685  | 662.22  | 804  | 844.70  | 651.76      | 644.70  |
| CMT13X   | -       | -       | -    | -    | -       | 1576 | 1647.51 | 1551.25     | 1551.25 |
| CMT14X   | -       | -       | -    | -    | -       | 871  | 823.95  | 821.75      | 821.75  |
| CMT1Y  | 466.77  | 469.80  | 467  | 467  | 466.77  | 501  | 458.96  | 466.77      | 466.77  |
| CMT2Y  | 684.94  | 684.21  | 710  | 685  | 684.21  | 782  | 663.25  | 663.25      | 663.25  |
| CMT3Y  | 721.40  | 721.27  | 740  | 738  | 721.27  | 847  | 745.46  | 721.27      | 721.27  |
| CMT4Y  | 855.76  | 852.46  | 913  | 876  | 852.46  | 1050 | 870.44  | 852.46      | 852.35  |
| CMT5Y  | 1037.34 | 1030.55 | 1142 | 1146 | 1029.25 | 1348 | 1054.46 | 1033.55     | 1029.25 |
| CMT6Y  | -       | -       | -    | -    | -       | 584  | 558.17  | 556.68      | 556.68  |
| CMT7Y  | -       | -       | -    | -    | -       | 961  | 903.36  | 901.22      | 901.22  |
| CMT8Y  | -       | -       | -    | -    | -       | 936  | 917.42  | 875.72      | 865.68  |
| CMT9Y  | -       | -       | -    | -    | -       | 1299 | 1213.11 | 1197.82     | 1171.95 |
| CMT10Y   | -       | -       | -    | -    | -       | 1571 | 1419.79 | 1449.73     | 1419.79 |
| CMT11Y   | 840.19  | 837.08  | 900  | 920  | 833.92  | 1070 | 830.39  | 832.63      | 830.39  |
| CMT12Y   | 663.50  | 662.22  | 697  | 675  | 662.22  | 825  | 659.52  | 659.52      | 659.52  |
| CMT13Y   | -       | -       | -    | -    | -       | 1576 | 1647.04 | 1583.61     | 1547.75 |
| CMT14Y   | -       | -       | -    | -    | -       | 871  | 823.34  | 822.35      | 822.35  |

For better showing the quality of the proposed algorithm, the Gap of the obtained solutions are computed and compared to other solutions in Figure 10. From this Figure, we conclude that the EACO has the best deviation from the BKS in most of the instances. In more detail, the proposed HACO is the best algorithm which has found the best known solutions for all 15 out of 28 examples and is very competitive with other algorithms. However, in other instances, the proposed algorithm finds nearly the BKS, i.e. the gap is about as high as 2.

A simple criterion to measure the efficiency and the quality of an algorithm is to compute the average Gap of solutions on specific benchmark instances. In Figure 11, these criteria are reported for each algorithm. From this figure, it is possible to affirm that the EACO demonstrated a consistent performance, since the average gap between the best solutions and the average solutions was only 0.46%. Moreover, we see that the average Gap of solutions for MA, PILS, LNS, PSO, AMM, ACS and RTS are 13.66, 0.65, 4.07, 6.09, 0.82, 0.65 and 0.92 respectively. As a result, the performance comparison of the results shows that the proposed algorithm clearly yields better solutions than the other algorithms4. The algorithms in terms of their performance from the worst to the best are: MA, PSO, LNS, ACS, AMM, RTS, PILS, and EACO.

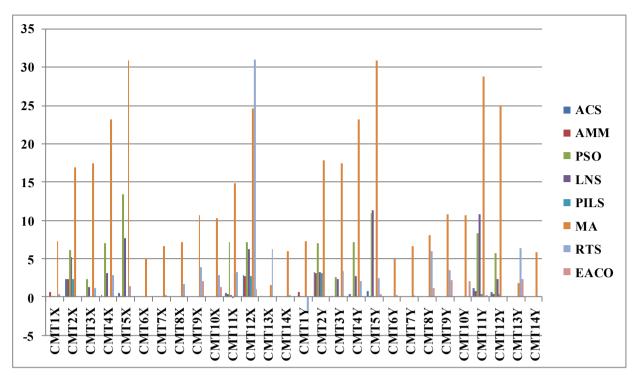


Figure 10: Comparison results of the algorithms

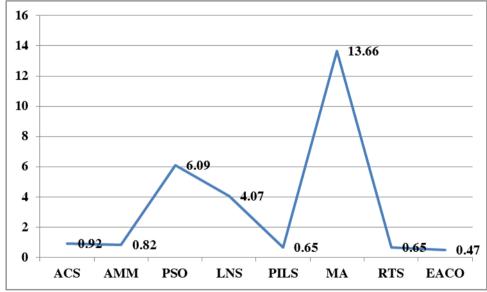


Figure 11: Comparison of mean gap for the algorithms

Finally, Table 7 and Figure 12 show results of ANOVA of the eight algorithms for second data instances. By attention to this table, it is conducted that if the null hypothesis is equality of all means for the algorithms and the significance level is  $\alpha = 0.05$ , there is no significant difference between the all algorithms (p-value=0.373 which is greater than 0.05). So, the null hypothesis is not rejected. Furthermore, this Figure shows that the proposed algorithm has high quality solutions compared to other seven metaheuristic algorithms for the problems. It is also concluded that the competition of the EACO, PILS and RTS is so close.

| J | table 7: ANOVA of mean common results of the eight algorit |     |         |        |         |         |  |  |  |  |  |
|---|--|-----|---------|--------|---------|---------|--|--|--|--|--|
|   | Source   | DF  | Adj SS  | Adj MS | F-Value | P-Value |  |  |  |  |  |
|   | Factor   | 7   | 285021  | 40717  | 1.09    | 0.373   |  |  |  |  |  |
|   | Error  | 104 | 3874560 | 37255  |         |         |  |  |  |  |  |
|   | Total  | 111 | 4159581 |        |         |         |  |  |  |  |  |

Table 7: ANOVA of mean common results of the eight algorithms

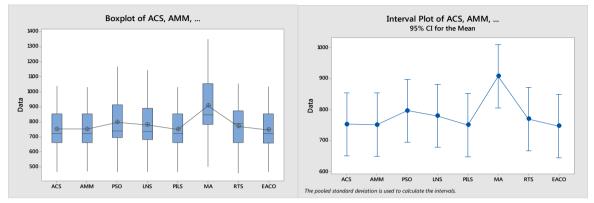


Figure 12: Comparing results of the eight algorithms for common test problems

#### 6. Conclusion

In this research, we have proposed an effective ant colony optimization (EACO) that adopts a new state transition rule, a pheromone updating rule and three local search methods. A wide numerical experiment is performed on benchmark problem instances available in the literature. The proposed algorithm was tested in 68 benchmark problems with 50 to 199 customers and it was found capable of equaling with BKS for 48 instances. Computational results demonstrate that our algorithm has proven to be highly competitive in terms of quality of the solutions and CPU time for solving VRPSDP. Furthermore, this algorithm is effective compared to other metaheuristics such as MA, LNS, PILS, PSO and ACS. It seems that combining the proposed algorithm with strong local algorithms like Lin-Kernigan algorithm can lead to better results for the proposed algorithm. Besides, some complex VRPSDP with more constraints such as time windows and multi-depots are a lot of research work in this field.

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