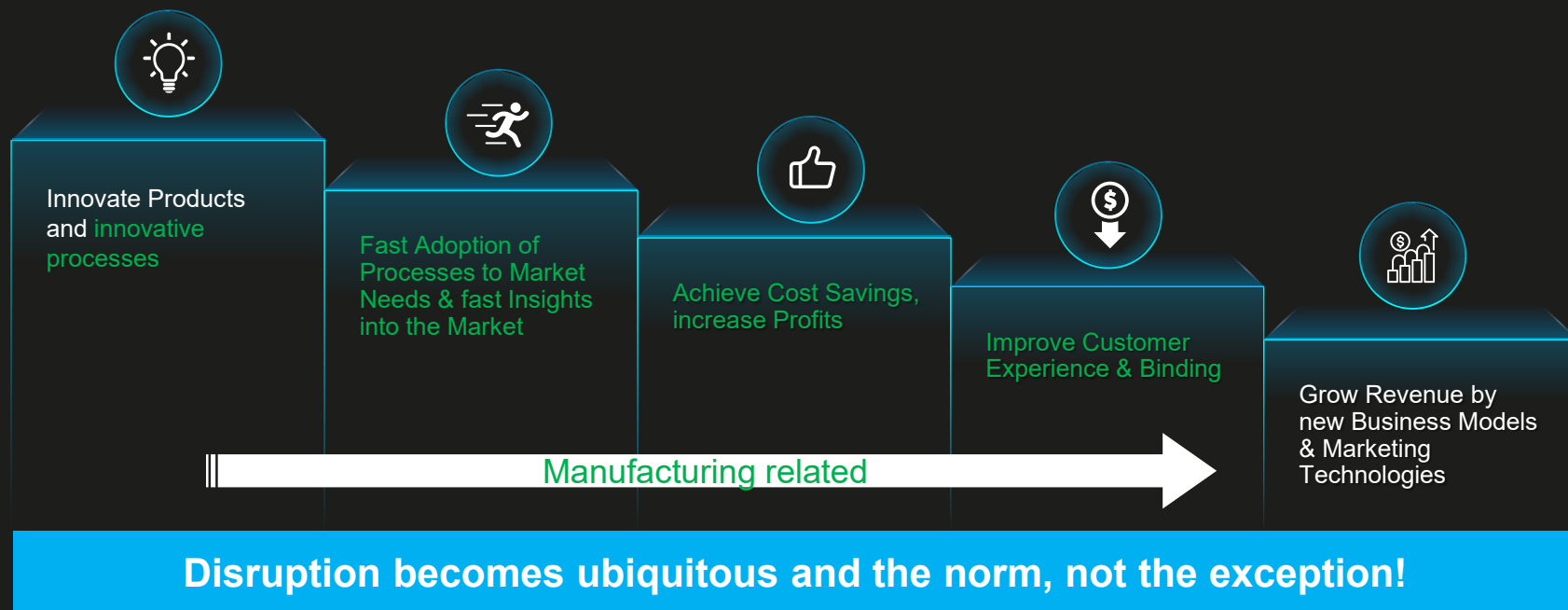


# 5G, Wi-Fi 6, edge and AI: Enabling Technologies for Digital Transformation in Manufacturing

**Dr. Cesim Demir**

**CTO Manufacturing and Automotive Solutions**  
Huawei Western Europe Enterprise Business Group

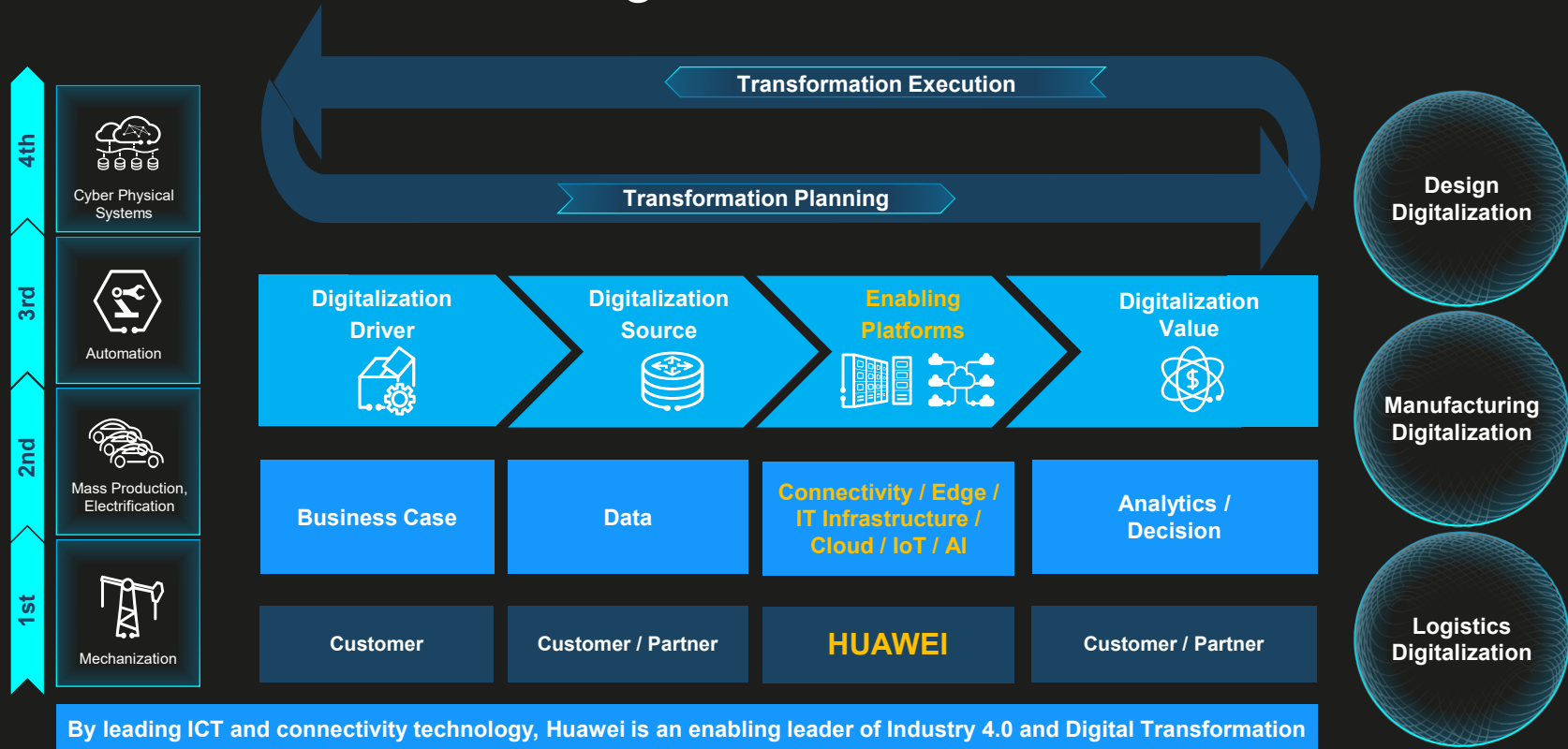
# Why Digital Transformation and what Value to expect



# Industry challenges hindering rapid transformation



# Huawei's Role within digital Transformation



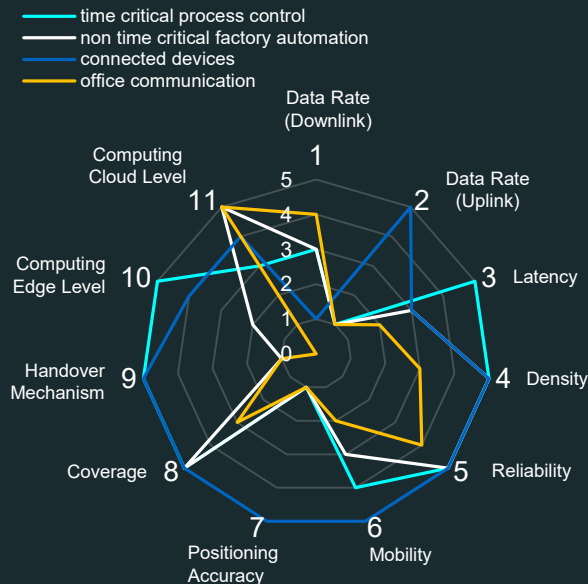
# ICT Challenges & Requirements

## Use Cases

Networks Requirements are depending on Use Cases

- Time critical Process Control
- Non-time critical Factory Automation
- Connected Goods / Devices
- Intra / Inter Enterprise Communication

## Requirements



## Costs

**Low Cost Solution  
vs. Functionality  
Coverage  
vs. Volume**

- Finding the right Balance between Functionality and Component Costs are the biggest Challenge

# 4 Technology Directions are leading Digitalization

- Active in Definition of Global 5G Standards
- Board Member of the 5GPPP
- Founding Member of the 5GIC
- Key Member of the IMT-2020 (5G) in China
- Key Member of the 5GMF in Japan
- 300 top Scientists
- Joint 5G Test environments with 30+ leading Carriers

Wireless  
5G /  
Wi-Fi 6

Edge  
Comput  
ing



- First mobile AI chip Kirin 970
- First AI embedded Edge (Atlas Serie)
- Basic Research
- Better Market Position
- Higher internal Efficiency & Quality



AI

Cloud /  
IoT



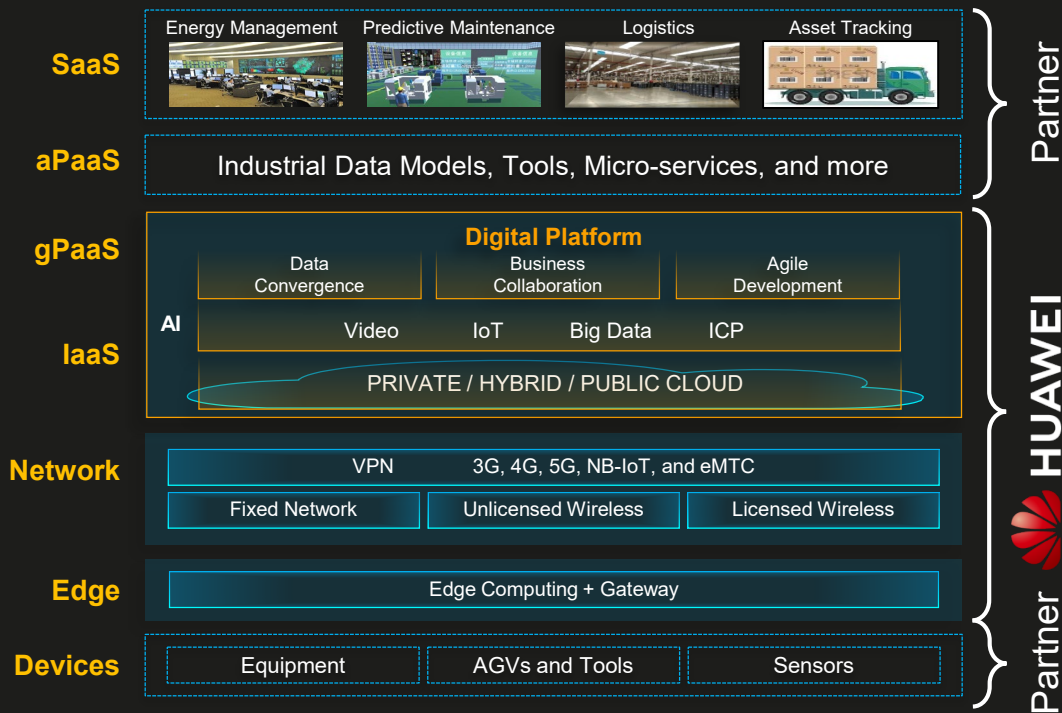
- Strategic Partnerships with Deutsche Telekom, Orange, Telefónica and China Telecom
- 3 Basic Principles:
  - We don't monetize data
  - We don't develop applications
  - We don't make equity investment
- Connected Vehicles, Connected Lifts, Connected Machines
- 450+ IoT Partners
- 30+ Industry Applications

# Huawei's Digital Transformation Vision and Strategy

## DIGITAL PLATFORM



# Enable Digital Transformation for Enterprises and explore the Value of Industrial Data



- Full-stack Platform and Connection Capabilities enable Digital Transformation in multiple Value Chains
- Pre-integrated and Collaborative Intelligence Solutions
- Open Architecture for Ecosystem Integration

## What we do

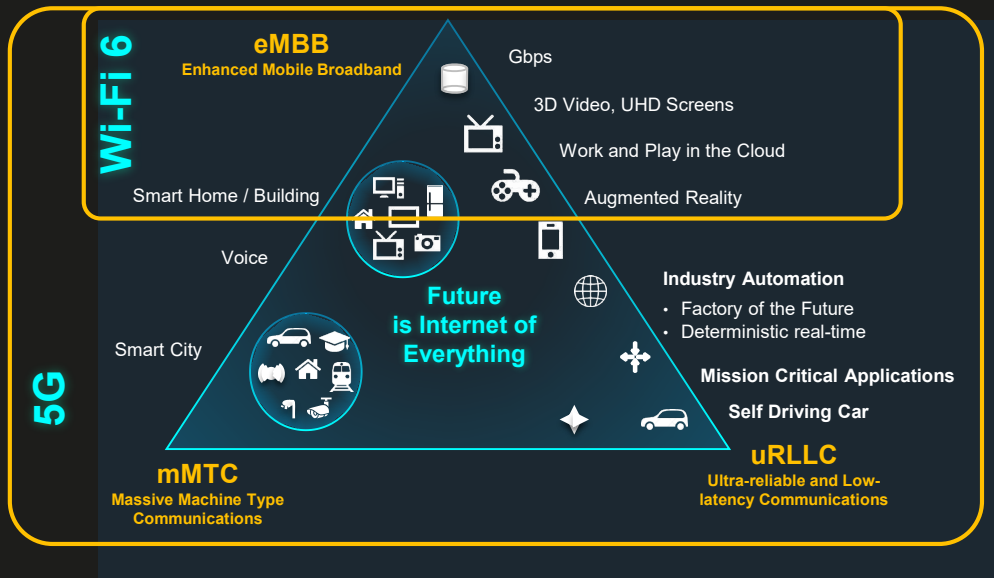
- Connectivity (3/4/5G, Wi-Fi, NB/IoT, ...)
- Edge Computing
- Trusted IaaS, Industrial PaaS
- Eco-System to provide SaaS

## What we NOT do

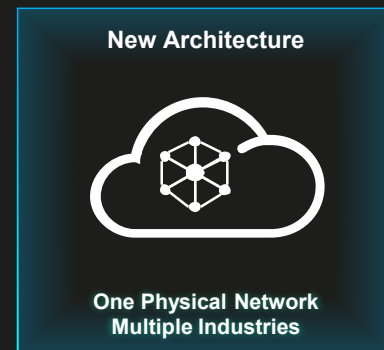
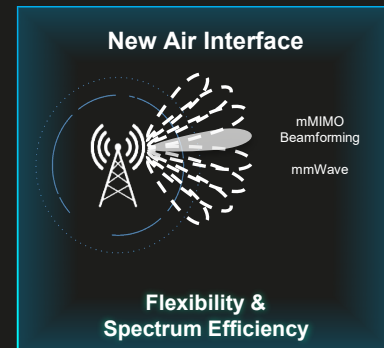
- Industrial Applications
- Industrial Equipment
- Industrial Data



# Wireless Connectivity in the Manufacturing Industry



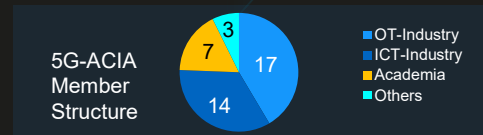
Factory  
of the  
Future



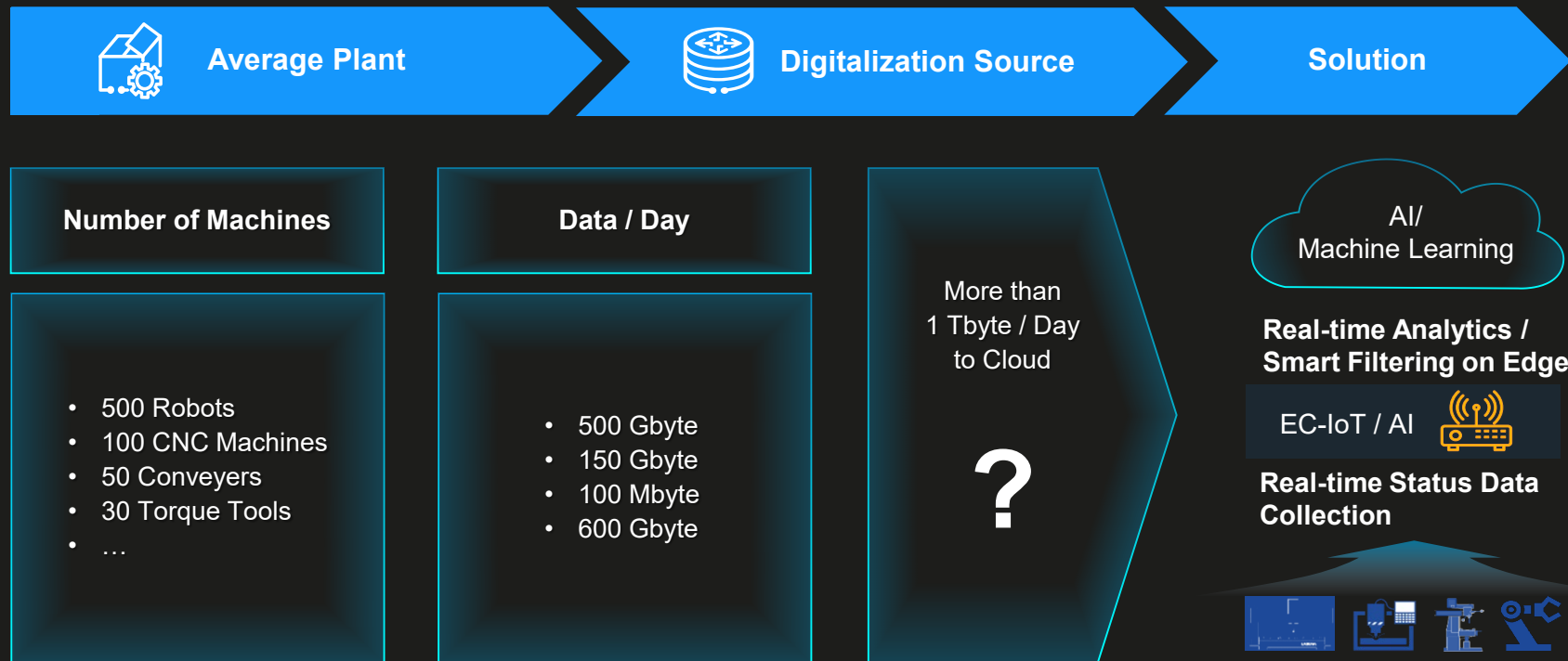
100 billion  
Connections until 2025

1 ms  
Latency

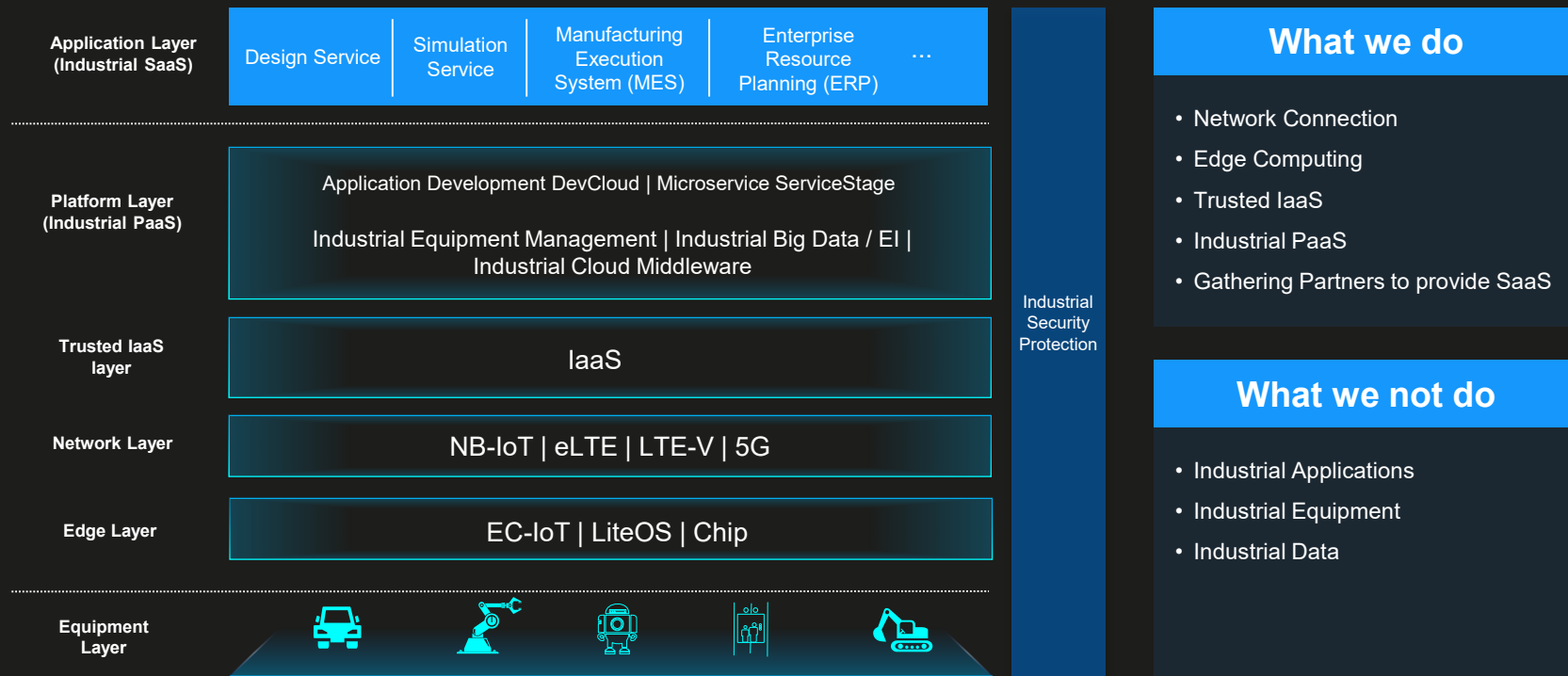
10 Gbit/s  
Peak Speed



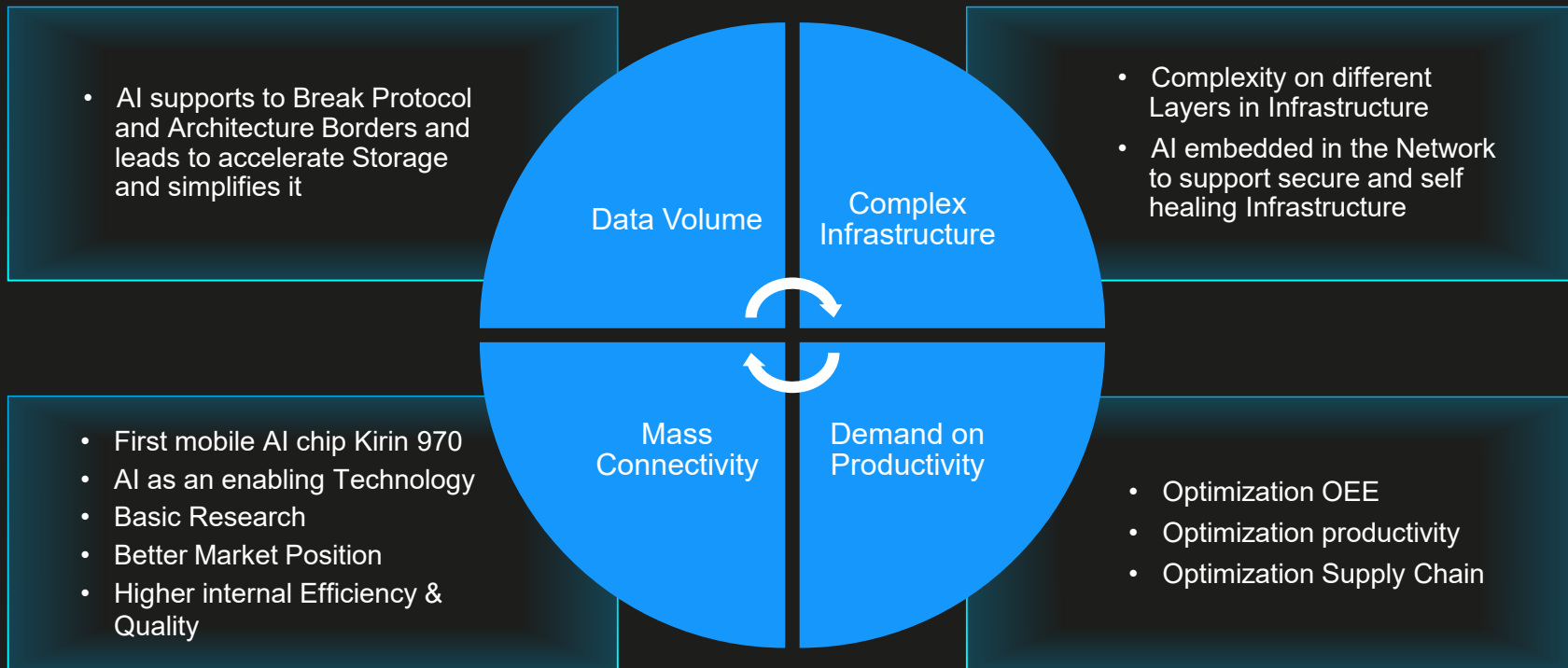
# Importance of Edge Computing in the Manufacturing Industry



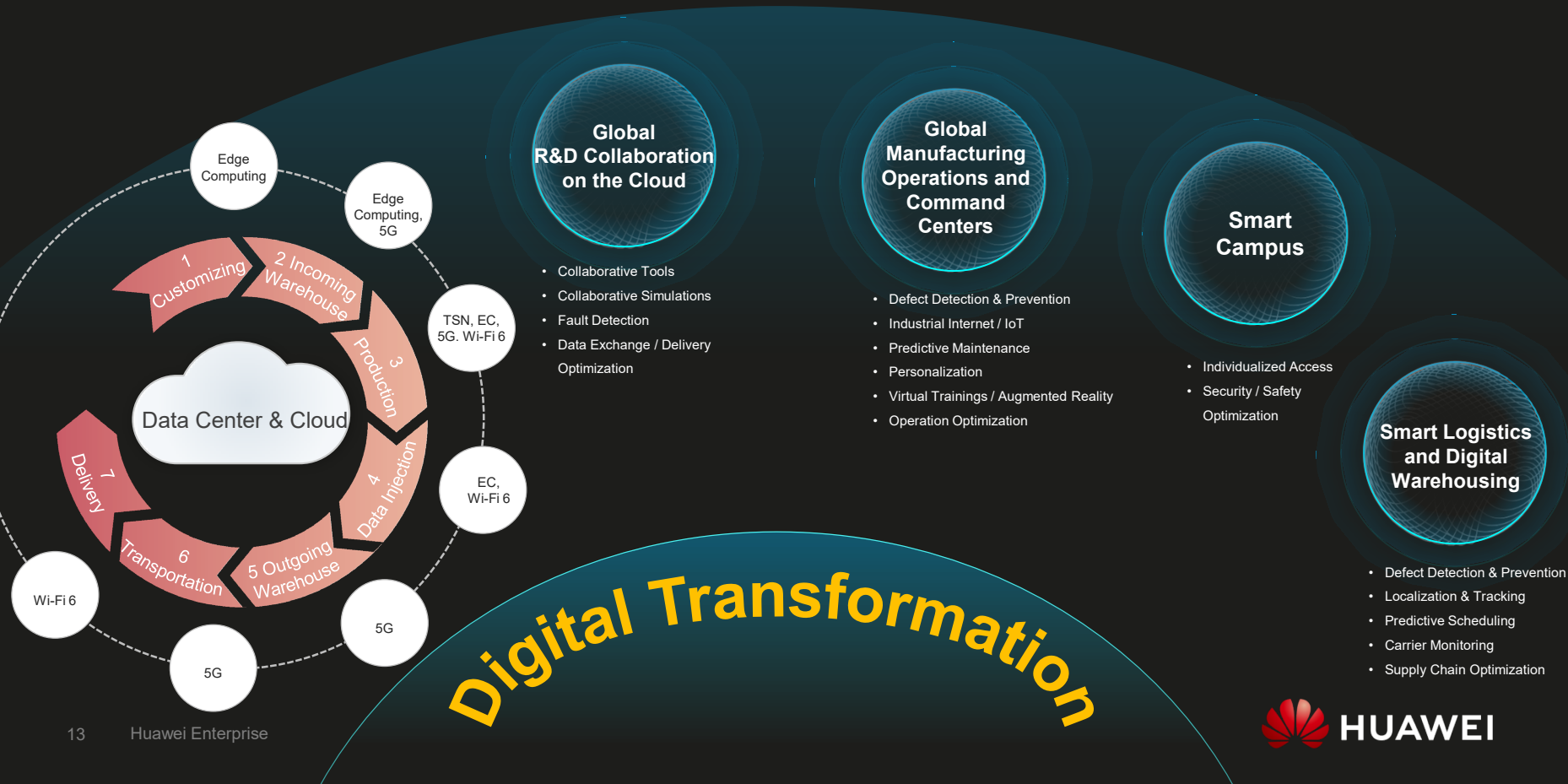
# Cloud, Big Data and IoT in the Manufacturing Industry










# AI in the Manufacturing Industry



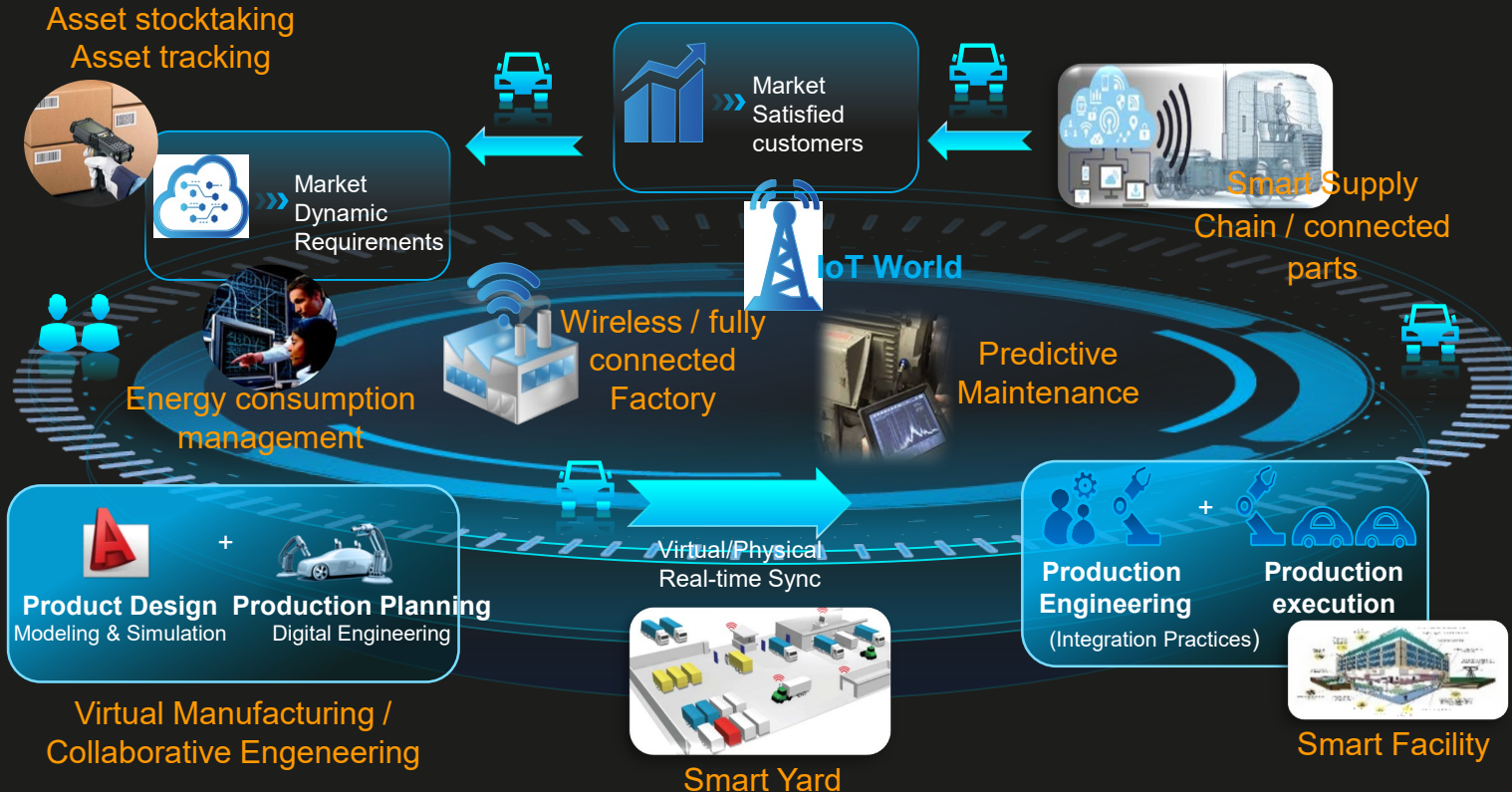
# We Provide Solutions where its needed



# Solutions Portfolio fitting Customers Pain Points

Process Steps	Creation & Customizing of Order	Incoming Warehouse	Production	Data Injection	Outgoing Warehouse	Transportation	Delivery
Process Actions	<ul style="list-style-type: none"> <li>➤ Order Creation</li> <li>➤ Order Customizing</li> <li>➤ Order Release</li> </ul>	<ul style="list-style-type: none"> <li>➤ Select correct parts</li> <li>➤ Quality check of the direction</li> <li>➤ Send parts to production</li> </ul>	<ul style="list-style-type: none"> <li>➤ Swap into right direction</li> <li>➤ Produce (labeling)</li> </ul>	<ul style="list-style-type: none"> <li>➤ Rotate USB</li> <li>➤ Download data to USB</li> </ul>	<ul style="list-style-type: none"> <li>➤ Buffering product</li> <li>➤ Handout to mobile robot</li> </ul>	<ul style="list-style-type: none"> <li>➤ Pick up USB's</li> <li>➤ Transport product to final warehouse</li> </ul>	<ul style="list-style-type: none"> <li>➤ Handout right product to end user</li> </ul>
Main Issues	<ul style="list-style-type: none"> <li>➤ Cross-department, Cross-regional and cross-functional working model in big enterprises</li> </ul>	<ul style="list-style-type: none"> <li>➤ Flexibility</li> <li>➤ Latency</li> <li>➤ Concurrent connections</li> </ul>	<ul style="list-style-type: none"> <li>➤ Production Down Time</li> <li>➤ Real-Time</li> <li>➤ Flexibility</li> <li>➤ Latency</li> <li>➤ Sensor data collection</li> </ul>	<ul style="list-style-type: none"> <li>➤ Flexibility</li> <li>➤ Download rate</li> <li>➤ Reliability</li> </ul>	<ul style="list-style-type: none"> <li>➤ Flexibility</li> <li>➤ Latency</li> <li>➤ Concurrent connections</li> </ul>	<ul style="list-style-type: none"> <li>➤ Handover problems Wifi5</li> <li>➤ Reliability</li> <li>➤ Concurrent Connections</li> <li>➤ Latency</li> </ul>	<ul style="list-style-type: none"> <li>➤ Flexibility</li> </ul>
Technology & Solution	 <ul style="list-style-type: none"> <li>➤ Edge DC, Preprocessing of Data, Analysis on edge</li> </ul>	 <ul style="list-style-type: none"> <li>➤ Decentralized smart warehousing based on Edge computer and Wifi6</li> </ul>	 <ul style="list-style-type: none"> <li>➤ Predict. maintenance based on edge</li> <li>➤ Data collection via TSN network at shopfloor</li> <li>➤ 5G network at shopfloor</li> </ul>	 <ul style="list-style-type: none"> <li>➤ Wifi6 at final assembly line for ECU flashing</li> </ul>	 <ul style="list-style-type: none"> <li>➤ Decentralized smart warehousing based on Edge computer and Wifi6</li> </ul>	 <ul style="list-style-type: none"> <li>➤ 5G network for AGV's, mobile robots</li> </ul>	 <ul style="list-style-type: none"> <li>➤ Wifi6 network at delivery stations</li> </ul>

# Huawei Smart Manufacturing Solution Offers



## Key Highlights

### ■ End-to-End Solutions

- Together with a strong Eco System, Huawei provides end-to-end Solutions with Partners


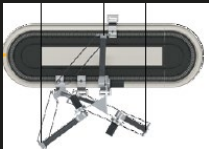





### ■ Connectivity

- Due to strong background in the mobile technology Huawei provides prove connectivity solutions, like 5G, Wifi6

### ■ Full Integrated

- Due to huge portfolio manage entire infrastructure with one management dashboard

# 5G-ACIA smart manufacturing requirement scenario

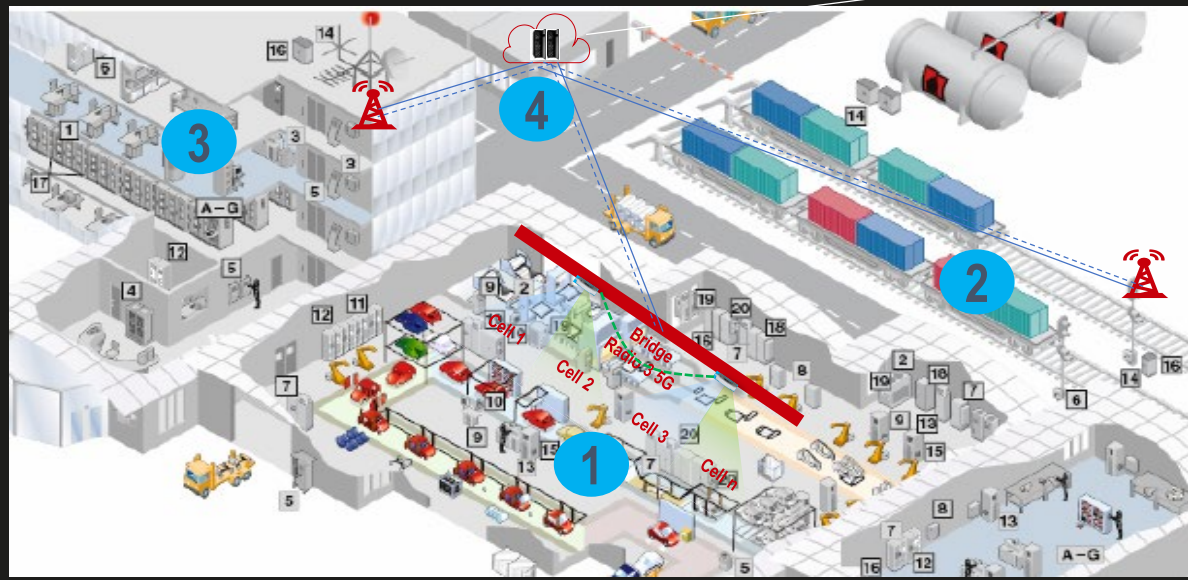
	Motion control	Inter-machine control	Mobile panel (with security control)	Mobile robot	Large-scale connection	Industrial AR and monitoring
Factory automation		✓	✓	✓	✓	
Process automation				✓	✓	
HMI and IT system			✓			✓
Logistics and warehousing		✓	✓	✓		
Monitoring and Maintenance					✓	
Outside Yard Management				✓	✓	
						
USE CASE Feature	Reduce component wear and reduce deployment costs and maintenance costs.	<ul style="list-style-type: none"> <li>Seamless collaboration.</li> <li>High efficiency.</li> <li>Zero downtime.</li> <li>Low latency</li> <li>High stability and reliability.</li> </ul>	<ul style="list-style-type: none"> <li>Reducing deployment cost for devices requiring mobility.</li> </ul>	<ul style="list-style-type: none"> <li>AGV</li> <li>Remote monitoring</li> <li>Mobility, low latency, high reliability, and deterministic transmission</li> </ul>	<ul style="list-style-type: none"> <li>Cloud-based application requires high density connectivity.</li> <li>Long distance, harsh propagation environment, and industrial safety</li> </ul>	<ul style="list-style-type: none"> <li>Ever-increasing applications of industrial wearable devices require wide area, large bandwidth, and low latency.</li> </ul>
Requirements for Wireless	URLLC	URLLC	URLLC	URLLC	mMTC	eMBB



# Huawei understanding of a 5G factory campus

## Public 4G/5G Network

### Private 4G/5G Network



1

Production Network

2

Warehousing  
Network

3

Office & IT Network

4

On-premise Edge  
Computing

5

FMC Core

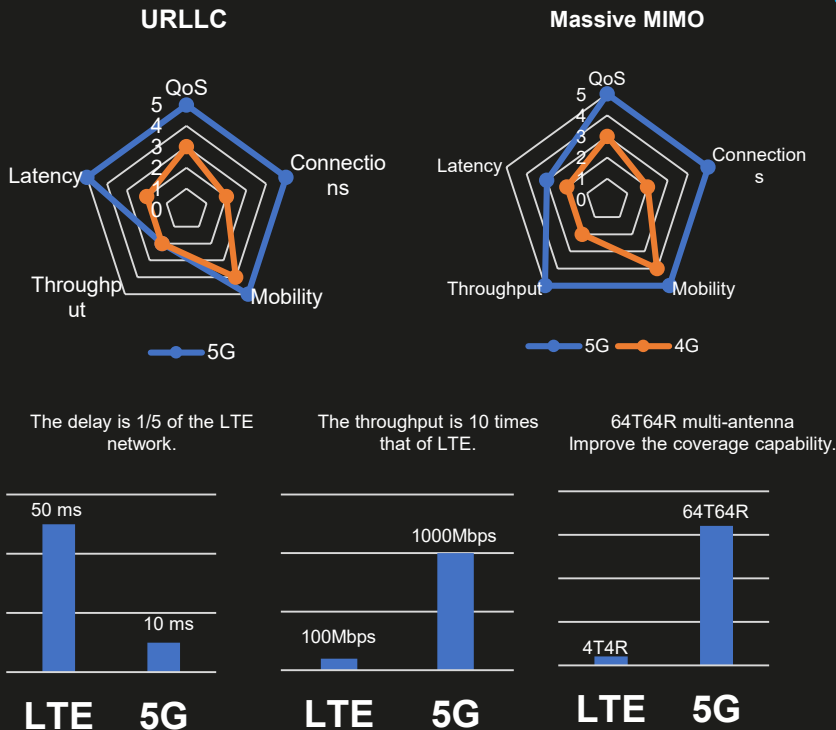


### Key Highlights

- **5 Categorized network zones**
- SLA needed for security, reliability and flexibility
- 5G introduction with 3 steps (coverage -> performance -> automation)
- Potential Business Models - either a dedicated production 5G network or sliced 5G network

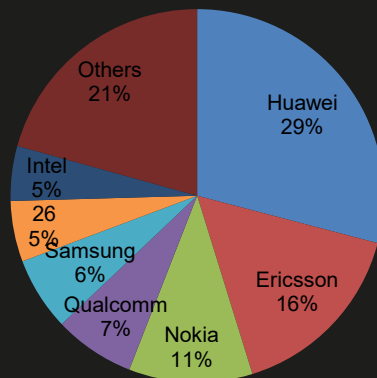
# Huawei 5G Solution

## Huawei 5G, Leading Industry Transformation

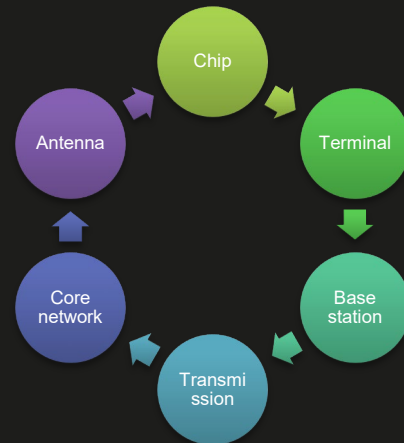


## Huawei 5G, the best 5G

### 5G Technical Contribution



### Complete E2E industry chain



- Leading: 5G industry leader, ranking No. 1 in standard technical contribution
- Most successful: Global 50+ commercial/pre-commercial network, delivered 25,000 5G base stations
- Most abundant: Chip, terminal, base station, transmission, core network, antenna, and end-to-end solution

# Huawei Wi-Fi 6 Solution

## Huawei Wi-Fi 6, Ultimate Customer Experience

Quality office



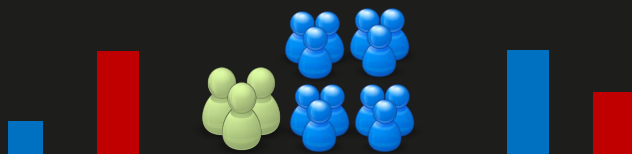
High-density stadium



Intelligent warehousing



### High bandwidth, high density, and low latency



Industry	4x vs Wi-Fi 5 Rate 9.6G	4x vs Wi-Fi 5 1024 Access Count	Decrease by 50% vs Wi-Fi 5 Average delay 20 ms
Huawei	Real environment Maximum throughput	The number of concurrent users is 50% higher than that in the industry.	The latency of key applications is low to 10 ms.

## Huawei Leading Wi-Fi 6

- **Phased array antenna:** The signal is moving with the human, and the signal of any position in the complex space is the best. 1024 antenna array, which has the strongest anti-interference capability in a complex electromagnetic environment
- **Lossless roaming:** Link establishment and link disconnection, low delay, no packet loss, and no roaming awareness
- **Dynamic RF:** Exclusive three-RF + dual-5G, dynamic frequency selection, dynamic channel allocation, and dynamic bandwidth selection. Adaptive burst access peak, ensuring the available bandwidth for each connection, increasing the number of concurrent single-A-P users by 50%
- **Intelligent application acceleration:** Channel resource scheduling based on application identification. The delay of high-priority applications is less than 10 ms.

# Some 5G facts in Germany

- By end of 2018, BNETZA published 5G spectrum for public network and for private network
- 3.4-3.7GHz is used by TELEKOM, Vodafone, Telefoninca/O2, and 1&1 Drillisch
- 3.7-3.8GHz is used as private spectrum by industry company
- In July 2019, the regulation of private spectrum usage were published.
- In 2019H2, the renting cost of private spectrum will be published.
- 70+ companies have already applied for pilot spectrum until now, most of them are manufacturing companies.

# Thank you.

Bring digital to every person, home and organization for a fully connected, intelligent world.

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